

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

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Laender Governments



European Technical Assessment

ETA-10/0198
of 25 January 2019

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

SX, SLG, SL, TDA, TDB, TDC, SD, SXW, SW, CDM

Product family
to which the construction product belongs

Fastening screws for metal members and sheeting

Manufacturer

SFS intec AG
Rosenbergsaustraße 10
9435 Heerbrugg
SCHWEIZ

Manufacturing plant

SFS plants 1, 5, 7, 16 and 18

This European Technical Assessment
contains

76 pages including 69 annexes which form an integral
part of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330046-01-0602

This version replaces

ETA-10/0198 issued on 29 June 2017

European Technical Assessment

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Specific part

1 Technical description of the product

The fastening screws are self-drilling or self-tapping screws made of austenitic stainless steel or carbon steel with anticorrosion coating (listed in Table 1). The fastening screws are normally completed with sealing washers consisting of metal washer and EPDM-seal.

Table 1 – Fastening screws for metal members and sheeting

Annex	Fastening screw	Description	Fastener material	Application
3 / 4	Fastening screws for perforated sheeting	Hole pattern I Hole pattern II	Stainless steel	Perfoated Sheetting
5 / 6	SX3-S12-6,0 x L SX3-L12-S12-6,0 x L SX3-D12-S12-6,0 x L	Self-drilling screw with sealing washer Ø 12 mm	Stainless steel	Steel / Steel
7 / 8	SX3-S14-6,0 x L SX3-L12-S14-6,0 x L SX3-D12-S14-6,0 x L	Self-drilling screw with sealing washer Ø 14 mm	Stainless steel	Steel / Steel
9 / 10	SX3-S16-6,0 x L SX3-L12-S16-6,0 x L SX3-D12-S16-6,0 x L	Self-drilling screw with sealing washer Ø 16 mm	Stainless steel	Steel / Steel
11 / 12	SX3-S19-6,0 x L SX3-L12-S19-6,0 x L SX3-D12-S19-6,0 x L	Self-drilling screw with sealing washer ≥ Ø 19 mm	Stainless steel	Steel / Steel
13	SX5-S12-5,5 x L SX5-L12-S12-5,5 x L SX5-D12-S12-5,5 x L	Self-drilling screw with sealing washer Ø 12 mm	Stainless steel	Steel / Steel
14	SX5-S14-5,5 x L SX5-L12-S14-5,5 x L SX5-D12-S14-5,5 x L	Self-drilling screw with sealing washer Ø 14 mm	Stainless steel	Steel / Steel
15	SX5-S16-5,5 x L SX5-L12-S16-5,5 x L SX5-D12-S16-5,5 x L	Self-drilling screw with sealing washer Ø 16 mm	Stainless steel	Steel / Steel
16	SX5-S19-5,5 x L SX5-L12-S19-5,5 x L SX5-D12-S19-5,5 x L	Self-drilling screw with sealing washer Ø ≥ 19 mm	Stainless steel	Steel / Steel
17	SX14-S16-5,5 x L SX14-L12-S16-5,5 x L SX14-D12-S16-5,5 x L	Self-drilling screw with sealing washer ≥ Ø 16 mm	Stainless steel	Steel / Steel
18 / 19	TDA-S-S16-6,5 x L	Self-tapping screw with sealing washer ≥ Ø 16 mm	Stainless steel	Steel / Steel
20	TDB-S-S16-6,3 x L	Self-tapping screw with sealing washer ≥ Ø 16 mm	Stainless steel	Steel / Steel
21	TDC-S-S16-6,3 x L	Self-tapping screw with sealing washer ≥ Ø 16 mm	Stainless steel	Steel / Steel
22	SLG-S-S14-4.8 x L	Self-drilling screw with sealing washer ≥ Ø 14 mm	Stainless steel	Steel / Steel
23	SL2-S-S14-4.8 x L	Self-drilling screw with sealing washer ≥ Ø 14 mm	Stainless steel	Steel / Steel

Table 1 - continued

Annex	Fastening screw	Description	Fastener material	Application
24	SL2-S-S14-5.5 x L	Self-drilling screw with sealing washer $\geq \varnothing 14$ mm	Stainless steel	Steel / Steel
25	SL2-S-S14-6.3 x L SL2-S-L12-S14-6.3 x L	Self-drilling screw with sealing washer $\geq \varnothing 14$ mm	Stainless steel	Steel / Steel
26	SLG-S-6.5 x L	Self-drilling screw	Stainless steel	Steel / Steel
27 / 28	SL3/2-5-S-SV16-6.0 x L	Self-drilling screw mit SV-washer 13x16 mm	Stainless steel	Steel / Steel
29	SD2-T16-6.3 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
30	SD3-T16-4,8 x L SD3-L12-T16-4,8 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
31	SD3/15-T16-4,8 x L SD3/15-L12-T16-4,8 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
32	SD3-T16-5.5 x L SD3-L12-T16-5.5 x L SD3-D12-T16-5.5 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
33	SDP3-Z-5.5 x L	Self-drilling screw	Carbon steel	Steel / Steel
34	SDL3-T16-5.5 x L SDL3-L12-T16-5.5 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
35	SD3-T16-6.3 x L SD3-L12-T16-6.3 x L SD3-D12-T16-6.3 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
36	SD6-T16-5.5 x L SD6-L12-T16-5.5 x L SD6-S16-5.5 x L SD6-L12-S16-5.5 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
37	SD6-H15-5.5 x L	Self-drilling screw	Carbon steel	Steel / Steel
38	SD6-T16-6.3 x L SD6-L12-T16-6.3 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
39	SD8-H15-5.5 x L	Self-drilling screw	Carbon steel	Steel / Steel
40	SD14-T16-5.5 x L SD14-L12-T16-5.5 x L SD14-S16-5.5 x L SD14-L12-S16-5.5 x L	Self-drilling screw with sealing washer $\geq \varnothing 16$ mm	Carbon steel	Steel / Steel
41	SD14-H15-5.5 x L	Self-drilling screw	Carbon steel	Steel / Steel
42	CDM-4.8 x L CDM-D12-4.8xL	Self-drilling screw	Carbon steel	Steel / Steel
43	SLG-T-A14-4.8 x L	Self-drilling screw with sealing washer $\geq \varnothing 14$ mm	Carbon steel	Steel / Steel
44	SL2-T-A14-4.8 x L	Self-drilling screw with sealing washer $\geq \varnothing 14$ mm	Carbon steel	Steel / Steel
45	SL2-4.8 x L	Self-drilling screw	Carbon steel	Steel / Steel
46	SL2-H15-6.3 x L	Self-drilling screw	Carbon steel	Steel / Steel

Table 1 - continued

Annex	Fastening screw	Description	Fastener material	Application
47	SL3-H15-6.3 x L	Self-drilling screw	Carbon steel	Steel / Steel
48	SW2-S-S16-6.0 x L SW2-S-L12-S16-6.0 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Steel / Timber
49	SXW-S16-6.5 x L SXW-L12-S16-6.5 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Steel / Timber
50	TDA-S-S16-6,5 x L	Self-tapping screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Steel / Timber
51	SW-T-A14-4.8 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 14 mm	Carbon steel	Steel / Timber
52	SW3-T-T16-6.5 x L SW3-T-L12-T16-6.5 x L SW3-T-S16-6.5 x L SW3-T-L12-S16-6.5 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 16 mm	Carbon steel	Steel / Timber
53	SW3-T-H15-6.5 x L	Self-drilling screw	Carbon steel	Steel / Timber
54	SX3-S12-6,0 x L SX3-L12-S12-6,0 x L SX3-D12-S12-6,0 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 12 mm	Stainless steel	Alu / Alu
55	SX5-S12-5,5 x L SX5-L12-S12-5,5 x L SX5-D12-S12-5,5 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 12 mm	Stainless steel	Alu / Alu
56	TDA-S-S16-6,5 x L	Self-tapping screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Alu / Alu
57	TDB-S-S16-6.3 x L	Self-tapping screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Alu / Alu
58	SL2-S-S14-5.5 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 14 mm	Stainless steel	Alu / Alu
59	SL2-S-S14-6.3 x L SL2-S-L12-S14-6.3 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 14 mm	Stainless steel	Alu / Alu
60 / 61	SX3-S12-6,0 x L SX3-L12-S12-6,0 x L SX3-D12-S12-6,0 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 12 mm	Stainless steel	Alu / Steel
62	SX5-S12-5,5 x L SX5-L12-S12-5,5 x L SX5-D12-S12-5,5 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 12 mm	Stainless steel	Alu / Steel
63	TDA-S-S16-6,5 x L	Self-tapping screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Alu / Steel
64	TDB-S-S16-6.3 x L	Self-tapping screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Alu / Steel
65 / 66	SL3/2-5-S-SV16-6.0 x L	Self-drilling screw mit SV-washer 13x16 mm	Stainless steel	Alu / Steel
67	SW2-S-S16-6.0 x L SW2-S-L12-S16-6.0 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Alu / Timber
68	SXW-S16-6.5 x L SXW-L12-S16-6.5 x L	Self-drilling screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Alu / Timber
69	TDA-S-S16-6,5 x L	Self-tapping screw with sealing washer $\geq \varnothing$ 16 mm	Stainless steel	Alu / Timber

2 Specification of the intended use in accordance with the applicable European Assessment Document

The fastening screws are intended to be used for fastening metal sheeting to metal or timber substructures. The sheeting can either be used as wall or roof cladding or as load bearing wall and roof element. The fastening screws can also be used for the fastening of any other thin gauge metal members. The intended use comprises fastening screws and connections for indoor and outdoor applications. Fastening screws which are intended to be used in external environments with $\geq C2$ corrosion according to the standard EN ISO 12944-2 are made of stainless steel. Furthermore the intended use comprises connections with predominantly static loads (e.g. wind loads, dead loads). The fastening screws are not intended for re-use.

The performances given in Section 3 are only valid if the fastening screws are used in compliance with the specifications and conditions given in Annex (1-69).

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastening screws of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Shear Resistance of the Connection	see Annexes to this ETA
Tension Resistance of the Connection	see Annexes to this ETA
Design Resistance in combination of tension and shear forces (interaction)	see Annexes to this ETA
Check of Deformation Capacity in case of constraining forces due to temperature	No performance assessed
Durability	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD 330046-01-0602, the applicable European legal act is: Commission Decision 1998/214/EC, amended by 2001/596/EC.

The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

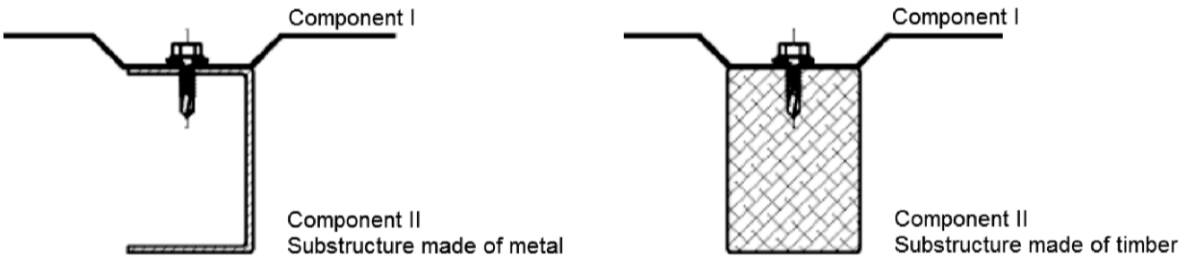
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 25 January 2019 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Hahn

Exemplary execution of a connection



Dimensions

Design relevant dimensions are indicated as follows:

- t_I Thickness of component I
- t_{II} Thickness of component II made of metal
- l_p Screw-in length in component II made of timber
- l_{ef} Effective screw-in length in component II made of timber (without drill point)
- d_{dp} Pre-drill diameter of the connection
- $d_{dp,I}$ Pre-drill diameter of component I

The thickness t_{II} corresponds to the load-bearing screw-in length of the fastening screw in component II, if the load-bearing screw-in length does not cover the entire component thickness.

Resistance values

The resistance values of a connection are indicated as follows:

- $N_{R,k}$ Characteristic tension resistance
- $V_{R,k}$ Characteristic shear resistance

In some cases component-specific resistance values are indicated:

- $N_{R,I,k}$ Characteristic pull-through resistance of component I
- $N_{R,II,k}$ Characteristic pull-out resistance of component II
- $V_{R,I,k}$ Characteristic hole bearing resistance of component I

Additionally indicated values for component II made of timber:

- $M_{y,Rk}$ Characteristic yield moment of the fastening screw
- $f_{ax,k}$ Characteristic withdrawal strength of timber

Terms and explanations	
Fastening screws for metal members and sheeting	Annex 1

Design values

The design values of a connection have to be determined as follows:

$$N_{R,d} = \frac{N_{R,k}}{\gamma_M} \quad V_{R,d} = \frac{V_{R,k}}{\gamma_M}$$

$N_{R,d}$ Design value of tension resistance
 $V_{R,d}$ Design value of shear resistance
 γ_M Partial safety factor

The recommended partial safety factor γ_M is 1.33, provided no partial safety factor is given in national regulations or national Annexes to Eurocode 3.

Special conditions

If the thickness of component I (t_I) or component II (t_{II}) is between two indicated thicknesses, the resistance values $N_{R,k}$ and $V_{R,k}$ can be determined by linear interpolation. The same applies to screw-in lengths l_{ef} and l_p .

If component II made of metal with thickness $t_{II} < 3$ mm leads to an asymmetric loading of the connection (e.g. Z-profile), the resistance values $N_{R,k}$ have to be reduced to 70%.

In case of combined loading of a connection by tension and shear forces the following interaction equation has to be taken into account:

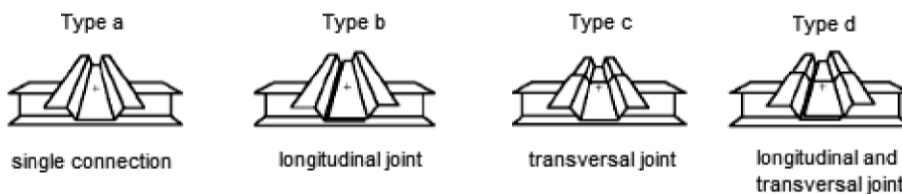
$$\frac{N_{S,d}}{N_{R,d}} + \frac{V_{S,d}}{V_{R,d}} \leq 1.0$$

$N_{S,d}$ Design value of the applied tension forces
 $V_{S,d}$ Design value of the applied shear forces

Types of connection

For the types of connection (a, b, c, d), indicated in the Annexes of the fastening screws, it is not necessary to take into account the effect of constraints due to temperature.

For other types of connection or if no connection types are indicated, the effect of constraints have to be taken into account, unless they do not occur or are not significant (e.g. sufficient flexibility of the substructure).



Installation conditions

The installation is carried out according to manufacturer's instruction.

The load-bearing screw-in length of the fastening screw specified by the manufacturer has to be taken into account.

The fastening screws have to be processed with suitable drill driver (e.g. cordless drill driver with depth stop).

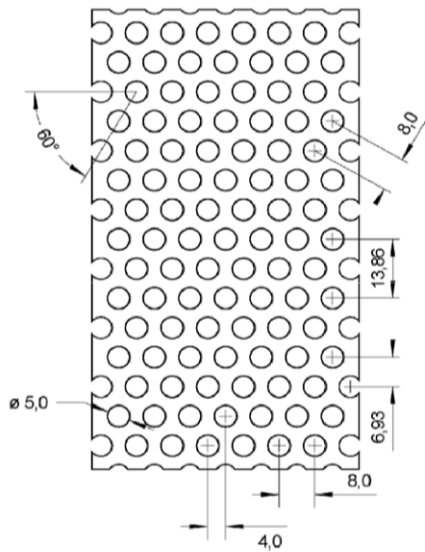
The fastening screws have to be fixed rectangular to the surface of the component.

Component I and component II have to be in direct contact to each other. The use of compression resistant thermal insulation strips up to a thickness of 3 mm is allowed.

Design and installation

Fastening screws for metal members and sheeting

Annex 2



Fastening screws

Self-drilling screws Ø 5.5 to 6.3 mm made of stainless steel
with sealing washer made of stainless steel

Self-tapping screws Ø 6.3 to 6.5 mm made of stainless steel
with sealing washer made of stainless steel

Materials

Fastener: According to Annex of the fastening screw

Washer: According to Annex of the fastening screw

Component I: S280GD to S450GD - EN 10346

Component II: According to Annex of the fastening screw

		Sealing washer Ø [mm]		
		16	19	≥ 22
$V_{R,I,k}$ [kN]	0.75	2.16	2.22	2.24
	0.88	2.56	2.64	2.64
	1.00	2.92	3.04	3.02
	1.25	3.70	3.88	3.80
	1.50	4.46	4.74	4.56
$N_{R,I,k}$ [kN]	0.75	1.40	1.94	2.14
	0.88	1.82	2.34	2.62
	1.00	2.24	2.74	3.06
	1.25	3.24	3.58	4.08
	1.50	4.36	4.46	5.12

Additional definitions

The resistance values $N_{R,k}$ and $V_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$ and $V_{R,k} = \min \{V_{R,I,k} | V_{R,k}\}$. $N_{R,II,k}$ and $V_{R,k}$ are indicated in the Annex of the fastening screw.

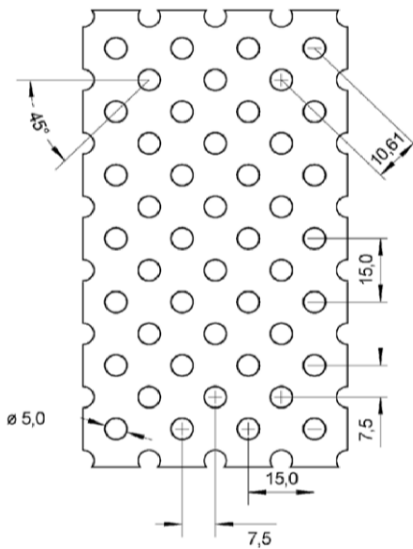
For component I made of S320GD the indicated resistance values $N_{R,I,k}$ and $V_{R,I,k}$ may be increased by 8.3% and for component I made of S350GD to S450GD by 16.6%.

If the connection is exposed to wind loads, the component thickness t_l must be at least 1 mm.

Hole pattern I

Fastening screws for perforated sheeting

Annex 3



Fastening screws

Self-drilling screws $\varnothing 5.5$ to 6.3 mm made of stainless steel with sealing washer made of stainless steel

Self-tapping screws $\varnothing 6.3$ to 6.5 mm made of stainless steel with sealing washer made of stainless steel

Materials

Fastener: According to Annex of the fastening screw

Washer: According to Annex of the fastening screw

Component I: S280GD to S450GD - EN 10346

Component II: According to Annex of the fastening screw

		Sealing washer \varnothing [mm]		
		16	19	≥ 22
$V_{R,I,k}$ [kN]	0.75	2.38	2.52	2.84
	0.88	3.02	3.12	3.42
	1.00	3.56	3.70	3.84
	1.25	4.68	4.84	4.92
	1.50	5.76	6.04	5.90
$N_{R,I,k}$ [kN]	0.75	2.86	3.16	3.24
	0.88	3.40	3.72	3.76
	1.00	3.90	4.28	4.28
	1.25	4.94	5.42	5.42
	1.50	6.00	6.60	6.60

Additional definitions

The resistance values $N_{R,k}$ and $V_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} \mid N_{R,II,k}\}$ and $V_{R,k} = \min \{V_{R,I,k} \mid V_{R,II,k}\}$. $N_{R,II,k}$ and $V_{R,II,k}$ are indicated in the Annex of the fastening screw.

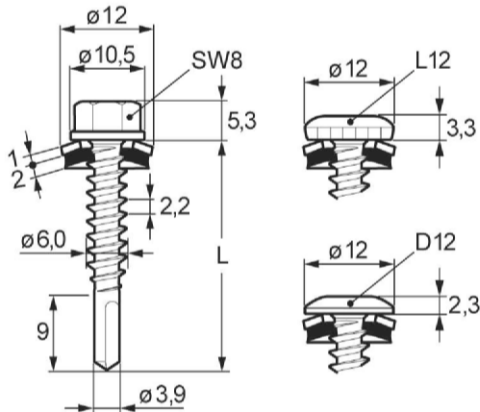
For component I made of S320GD the indicated resistance values $N_{R,I,k}$ and $V_{R,I,k}$ may be increased by 8.3% and for component I made of S350GD to S450GD by 16.6%.

If the connection is exposed to wind loads, the component thickness t_l must be at least 1 mm.

Hole pattern II

Fastening screws for perforated sheeting

Annex 4



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$

		$t_{II} [\text{mm}]$							
		0.63	0.75	0.88	1.00	1.25	1.50	1.75	2.00
$V_{R,k} [\text{kN}]$	0.50	0.98 ^a	-	1.20 ^a	-	1.45 ^a	-	1.61 ^a	-
	0.55	1.03 ^a	-	1.25 ^a	-	1.53 ^a	-	1.68 ^a	-
	0.63	1.11 ^a	-	1.34 ^a	-	1.66 ^a	-	1.79 ^a	-
	0.75	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	1.96 ^a	-
	0.88	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.05	-
	1.00	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.14	-
	1.25	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-
	1.50	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-
$N_{R,k} [\text{kN}]$	0.50	0.89	-	1.14	-	1.22 ^a	-	1.22 ^a	-
	0.55	0.89	-	1.14	-	1.54 ^a	-	1.54 ^a	-
	0.63	0.89	-	1.14	-	1.66	-	1.81	-
	0.75	0.89	-	1.14	-	1.66	-	1.81	-
	0.88	0.89	-	1.14	-	1.66	-	1.81	-
	1.00	0.89	-	1.14	-	1.66	-	1.81	-
	1.25	0.89	-	1.14	-	1.66	-	1.81	-
	1.50	0.89	-	1.14	-	1.66	-	1.81	-
$N_{R,II,k} [\text{kN}]$		0.89	1.14	1.66	1.81	2.38	3.14	3.86	4.57

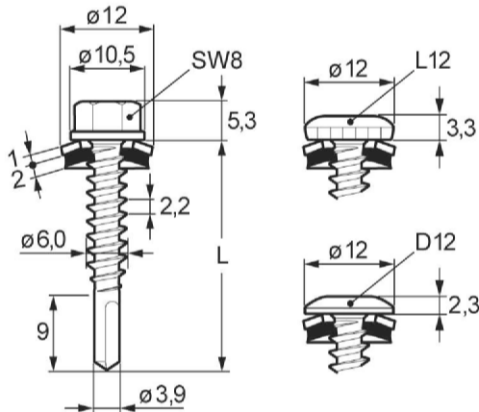
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 12 mm

SX3-S12-6,0 x L, SX3-L12-S12-6,0 x L, SX3-D12-S12-6,0 x L

Annex 5



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_i + t_{II}) \leq 4.00 \text{ mm}$

		$t_{II} [\text{mm}]$					
		2 x 0.63	2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25	2 x 1.50
$V_{R,k} [\text{kN}]$	0.50	0.88 ^a	-	1.87 ^a	-	1.91 ^a	-
	0.55	0.98 ^a	-	2.01 ^a	-	2.12 ^a	-
	0.63	1.15 ^a	-	2.24 ^a	-	2.45 ^a	-
	0.75	1.39 ^a	-	2.58 ^a	-	2.96 ^a	-
	$t_i [\text{mm}]$	0.88	1.66	2.67	3.30	3.36	3.66
		1.00	1.90	2.75	3.36	4.01	4.01
		1.25	2.41	2.92	3.47	4.01	5.05
		1.50	2.41	2.92	3.47	4.01	5.05
$N_{R,k} [\text{kN}]$	0.50	1.22 ^a	-	1.22 ^a	-	1.22 ^a	-
	0.55	1.40	-	1.54 ^a	-	1.54 ^a	-
	0.63	1.40	-	1.98	-	2.04 ^a	-
	0.75	1.40	-	1.98	-	2.61	-
	$t_i [\text{mm}]$	0.88	1.40	1.98	2.61	3.19	3.63
		1.00	1.40	1.98	2.61	3.19	4.37
		1.25	1.40	1.98	2.61	3.19	4.37
		1.50	1.40	1.98	2.61	3.19	4.37
$N_{R,II,k} [\text{kN}]$		1.40	1.98	2.61	3.19	4.37	5.82

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 12 mm

SX3-S12-6,0 x L, SX3-L12-S12-6,0 x L, SX3-D12-S12-6,0 x L

Annex 6

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$</p>
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		t _{II} [mm]													
		0.63	0.75	0.88	1.00	1.25	1.50	1.75	2.00						
V _{R,k} [kN]	0.50	0.98 ^a	-	1.20 ^a	-	1.45 ^a	ac	1.61 ^a	ac	1.76 ^a	ac	1.90 ^a	ac	1.90 ^a	ac
	0.55	1.03 ^a	-	1.25 ^a	-	1.53 ^a	-	1.68 ^a	ac	1.91 ^a	ac	2.13 ^a	ac	2.13 ^a	a
	0.63	1.11 ^a	-	1.34 ^a	-	1.66 ^a	-	1.79 ^a	ac	2.15 ^a	ac	2.50 ^a	ac	2.50 ^a	a
	0.75	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	1.96 ^a	ac	2.51 ^a	ac	3.06 ^a	ac	3.06 ^a	a
	0.88	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.05	-	2.79	-	3.53	-	3.66	-
	1.00	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.14	-	3.05	-	3.96	-	4.21	-
	1.25	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-	3.59	-	4.86	-	5.36	-
	1.50	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-	3.59	-	4.86	-	-	-
N _{R,k} [kN]	0.50	0.89	-	1.14	-	1.34 ^a	ac	1.34 ^a	ac	1.34 ^a	ac	1.34 ^a	ac	1.34 ^a	ac
	0.55	0.89	-	1.14	-	1.66	-	1.69 ^a	ac	1.69 ^a	ac	1.69 ^a	ac	1.69 ^a	a
	0.63	0.89	-	1.14	-	1.66	-	1.81	ac	2.25	ac	2.25 ^a	ac	2.25 ^a	a
	0.75	0.89	-	1.14	-	1.66	-	1.81	ac	2.38	ac	3.09 ^a	ac	3.09 ^a	a
	0.88	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.00	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.25	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.50	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	-	-
N _{R,II,k} [kN]		0.89		1.14		1.66		1.81		2.38		3.14		3.86	

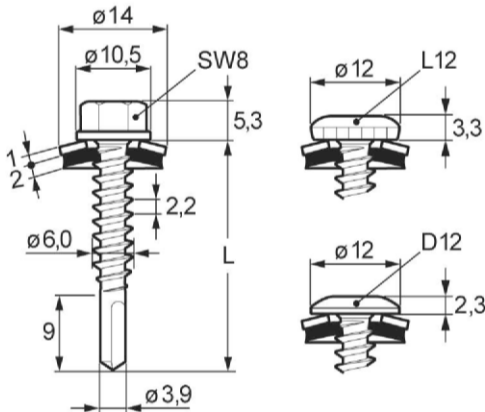
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 14 mm

SX3-S14-6,0 x L, SX3-L12-S14-6,0 x L, SX3-D12-S14-6,0 x L

Annex 7



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_i + t_{II}) \leq 4.00 \text{ mm}$

		$t_{II} [\text{mm}]$							
		2 x 0.63	2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25	2 x 1.50		
$V_{R,k} [\text{kN}]$	0.50	0.88 ^a	ac	1.87 ^a	ac	1.89 ^a	ac	1.91 ^a	ac
	0.55	0.98 ^a	ac	2.01 ^a	ac	2.05 ^a	ac	2.08 ^a	ac
	0.63	1.15 ^a	ac	2.24 ^a	ac	2.30 ^a	ac	2.36 ^a	ac
	0.75	1.39 ^a	ac	2.58 ^a	ac	2.68 ^a	ac	2.77 ^a	ac
	$t_i [\text{mm}]$	0.88	1.66	-	2.67	-	3.30	-	3.36
		1.00	1.90	-	2.75	-	3.36	-	4.01
		1.25	2.41	-	2.92	-	3.47	-	4.01
		1.50	2.41	-	2.92	-	3.47	-	4.01
$N_{R,k} [\text{kN}]$	0.50	1.34	ac	1.34 ^a	ac	1.34 ^a	ac	1.34 ^a	ac
	0.55	1.40	ac	1.69 ^a	ac	1.69 ^a	ac	1.69 ^a	ac
	0.63	1.40	ac	1.98	ac	2.25 ^a	ac	2.25 ^a	ac
	0.75	1.40	ac	1.98	ac	2.61	ac	3.09	ac
	$t_i [\text{mm}]$	0.88	1.40	-	1.98	-	2.61	-	3.19
		1.00	1.40	-	1.98	-	2.61	-	3.19
		1.25	1.40	-	1.98	-	2.61	-	3.19
		1.50	1.40	-	1.98	-	2.61	-	3.19
$N_{R,II,k} [\text{kN}]$		1.40	1.98	2.61	3.19	4.37	5.82		

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 14 mm

SX3-S14-6,0 x L, SX3-L12-S14-6,0 x L, SX3-D12-S14-6,0 x L

Annex 8

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$</p>
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		t _{II} [mm]													
		0.63	0.75	0.88	1.00	1.25	1.50	1.75	2.00						
V _{R,k} [kN]	0.50	0.98 ^a	-	1.20 ^a	-	1.45 ^a	ac	1.61 ^a	ac	1.76 ^a	ac	1.90 ^a	ac	1.90 ^a	ac
	0.55	1.03 ^a	-	1.25 ^a	-	1.53 ^a	-	1.68 ^a	ac	1.91 ^a	ac	2.13 ^a	ac	2.13 ^a	a
	0.63	1.11 ^a	-	1.34 ^a	-	1.66 ^a	-	1.79 ^a	ac	2.15 ^a	ac	2.50 ^a	ac	2.50 ^a	a
	0.75	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	1.96 ^a	ac	2.51 ^a	ac	3.06 ^a	ac	3.06 ^a	a
	0.88	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.05	-	2.79	-	3.53	-	3.66	-
	1.00	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.14	-	3.05	-	3.96	-	4.21	-
	1.25	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-	3.59	-	4.86	-	5.36	-
	1.50	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-	3.59	-	4.86	-	-	-
N _{R,k} [kN]	0.50	0.89	-	1.14	-	1.52 ^a	ac	1.52 ^a	ac	1.52 ^a	ac	1.52 ^a	ac	1.52 ^a	ac
	0.55	0.89	-	1.14	-	1.66	-	1.81	ac	1.91 ^a	ac	1.91 ^a	ac	1.91 ^a	ac
	0.63	0.89	-	1.14	-	1.66	-	1.81	ac	2.38	ac	2.70 ^a	ac	2.70 ^a	a
	0.75	0.89	-	1.14	-	1.66	-	1.81	ac	2.38	ac	3.14	ac	3.50 ^a	a
	0.88	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.00	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.25	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.50	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	-	-
N _{R,II,k} [kN]		0.89		1.14		1.66		1.81		2.38		3.14		3.86	

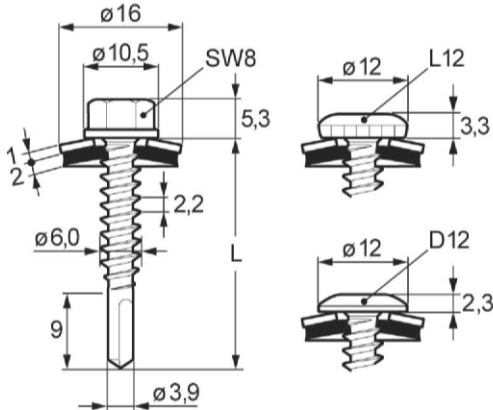
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 16 mm

SX3-S16-6,0 x L, SX3-L12-S16-6,0 x L, SX3-D12-S16-6,0 x L

Annex 9



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 4.00 \text{ mm}$

		$t_{II} [\text{mm}]$							
		2 x 0.63	2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25	2 x 1.50		
$V_{R,k} [\text{kN}]$	0.50	0.88 ^a	ac	1.87 ^a	ac	1.89 ^a	ac	1.91 ^a	ac
	0.55	0.98 ^a	ac	2.01 ^a	ac	2.05 ^a	ac	2.08 ^a	ac
	0.63	1.15 ^a	ac	2.24 ^a	ac	2.30 ^a	ac	2.36 ^a	ac
	0.75	1.39 ^a	ac	2.58 ^a	ac	2.68 ^a	ac	2.77 ^a	ac
	$t_I [\text{mm}]$	0.88	1.66	-	2.67	-	3.30	-	3.36
		1.00	1.90	-	2.75	-	3.36	-	4.01
		1.25	2.41	-	2.92	-	3.47	-	4.01
		1.50	2.41	-	2.92	-	3.47	-	4.01
$N_{R,k} [\text{kN}]$	0.50	1.40	ac	1.52 ^a	ac	1.52 ^a	ac	1.52 ^a	ac
	0.55	1.40	ac	1.91	ac	1.91 ^a	ac	1.91 ^a	ac
	0.63	1.40	ac	1.98	ac	2.61	ac	2.70 ^a	ac
	0.75	1.40	ac	1.98	ac	2.61	ac	3.19	ac
	$t_I [\text{mm}]$	0.88	1.40	-	1.98	-	2.61	-	3.19
		1.00	1.40	-	1.98	-	2.61	-	3.19
		1.25	1.40	-	1.98	-	2.61	-	3.19
		1.50	1.40	-	1.98	-	2.61	-	3.19
$N_{R,II,k} [\text{kN}]$		1.40	1.98	2.61	3.19	4.37	5.82		

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 16 mm

SX3-S16-6,0 x L, SX3-L12-S16-6,0 x L, SX3-D12-S16-6,0 x L

Annex 10

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$</p>
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		t_{II} [mm]													
		0.63	0.75	0.88	1.00	1.25	1.50	1.75	2.00						
$V_{R,k}$ [kN]	0.50	0.98 ^a	-	1.20 ^a	-	1.45 ^a	ac	1.61 ^a	ac	1.76 ^a	ac	1.90 ^a	ac	1.90 ^a	ac
	0.55	1.03 ^a	-	1.25 ^a	-	1.53 ^a	-	1.68 ^a	ac	1.91 ^a	ac	2.13 ^a	ac	2.13 ^a	a
	0.63	1.11 ^a	-	1.34 ^a	-	1.66 ^a	-	1.79 ^a	ac	2.15 ^a	ac	2.50 ^a	ac	2.50 ^a	a
	0.75	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	1.96 ^a	ac	2.51 ^a	ac	3.06 ^a	ac	3.06 ^a	a
	0.88	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.05	-	2.79	-	3.53	-	3.66	-
	1.00	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.14	-	3.05	-	3.96	-	4.21	-
	1.25	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-	3.59	-	4.86	-	5.36	-
	1.50	1.11 ^a	-	1.47 ^a	-	1.85 ^a	-	2.32	-	3.59	-	4.86	-	-	-
$N_{R,k}$ [kN]	0.50	0.89	-	1.14	-	1.66	ac	1.81	ac	1.87 ^a	ac	1.87 ^a	ac	1.87 ^a	ac
	0.55	0.89	-	1.14	-	1.66	-	1.81	ac	2.36	ac	2.36 ^a	ac	2.36 ^a	ac
	0.63	0.89	-	1.14	-	1.66	-	1.81	ac	2.38	ac	3.14	ac	3.14 ^a	a
	0.75	0.89	-	1.14	-	1.66	-	1.81	ac	2.38	ac	3.14	ac	3.86	a
	0.88	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.00	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.25	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	3.86	-
	1.50	0.89	-	1.14	-	1.66	-	1.81	-	2.38	-	3.14	-	-	-
$N_{R,II,k}$ [kN]		0.89		1.14		1.66		1.81		2.38		3.14		3.86	

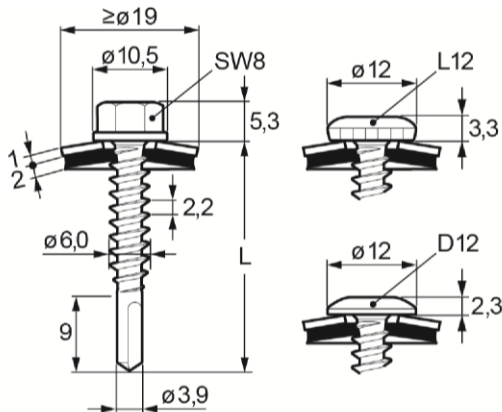
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer $\geq \varnothing 19 \text{ mm}$

SX3-S19-6,0 x L, SX3-L12-S19-6,0 x L, SX3-D12-S19-6,0 x L

Annex 11



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_i + t_{II}) \leq 4.00 \text{ mm}$

		$t_{II} [\text{mm}]$							
		2 x 0.63	2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25	2 x 1.50		
$V_{R,k} [\text{kN}]$	0.50	0.88 ^a	ac	1.87 ^a	ac	1.89 ^a	ac	1.91 ^a	ac
	0.55	0.98 ^a	ac	2.01 ^a	ac	2.05 ^a	ac	2.08 ^a	ac
	0.63	1.15 ^a	ac	2.24 ^a	ac	2.30 ^a	ac	2.36 ^a	ac
	0.75	1.39 ^a	ac	2.58 ^a	ac	2.68 ^a	ac	2.77 ^a	ac
	0.88	1.66	-	2.67	-	3.30	-	3.36	ac
	1.00	1.90	-	2.75	-	3.36	-	4.01	ac
	1.25	2.41	-	2.92	-	3.47	-	4.01	-
	1.50	2.41	-	2.92	-	3.47	-	4.01	-
$N_{R,k} [\text{kN}]$	0.50	1.40	ac	1.87 ^a	ac	1.87 ^a	ac	1.87 ^a	ac
	0.55	1.40	ac	1.98	ac	2.36 ^a	ac	2.36 ^a	ac
	0.63	1.40	ac	1.98	ac	2.61	ac	3.14	ac
	0.75	1.40	ac	1.98	ac	2.61	ac	3.19	ac
	0.88	1.40	-	1.98	-	2.61	-	3.19	ac
	1.00	1.40	-	1.98	-	2.61	-	3.19	ac
	1.25	1.40	-	1.98	-	2.61	-	3.19	-
	1.50	1.40	-	1.98	-	2.61	-	3.19	-
$N_{R,II,k} [\text{kN}]$		1.40	1.98	2.61	3.19	4.37	5.82		

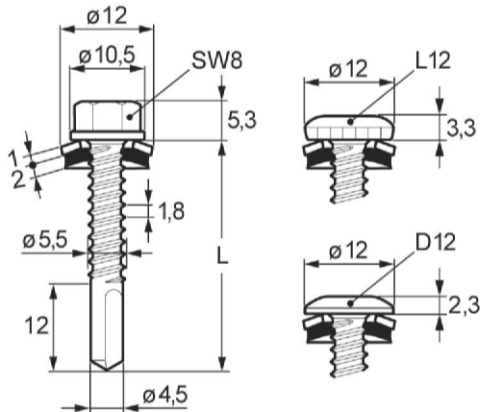
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer $\geq \varnothing 19 \text{ mm}$

SX3-S19-6,0 x L, SX3-L12-S19-6,0 x L, SX3-D12-S19-6,0 x L

Annex 12



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_i + t_{II}) \leq 5.00 \text{ mm}$

		$t_{II} [\text{mm}]$					
		1.50	1.75	2.00	2.50	3.00	4.00
$V_{R,k} [\text{kN}]$	0.50	1.57 ^a	-	1.67 ^a	-	1.76 ^a	-
	0.55	1.71 ^a	-	1.79 ^a	-	1.86 ^a	-
	0.63	1.94 ^a	-	1.99 ^a	-	2.03 ^a	-
	0.75	2.28 ^a	-	2.28 ^a	-	2.28 ^a	-
	0.88	2.86 ^a	-	2.86 ^a	-	3.04 ^a	-
	1.00	3.43	-	3.43	-	4.18	-
	1.25	3.43	-	4.31	-	6.08	-
	1.50	3.43	-	4.31	-	6.08	-
$N_{R,k} [\text{kN}]$	0.50	1.22 ^a	-	1.22 ^a	-	1.22 ^a	-
	0.55	1.54 ^a	-	1.54 ^a	-	1.54 ^a	-
	0.63	2.04	-	2.04 ^a	-	2.04 ^a	-
	0.75	2.09	-	2.69	-	2.80 ^a	-
	0.88	2.09	-	2.69	-	3.63	-
	1.00	2.09	-	3.28	-	4.39	-
	1.25	2.09	-	3.28	-	5.02	-
	1.50	2.09	-	3.28	-	5.02	-
$N_{R,II,k} [\text{kN}]$		2.09	2.69	3.28	4.15	5.02	8.32

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 12 mm

SX5-S12-5,5 x L, SX5-L12-S12-5,5 x L, SX5-D12-S12-5,5 x L

Annex 13

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 5.00 \text{ mm}$</p>
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		$t_{II} [\text{mm}]$									
		1.50		1.75		2.00		2.50		3.00	
$V_{R,k} [\text{kN}]$	0.50	1.57 ^a	ac	1.67 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac
	0.55	1.71 ^a	ac	1.79 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	a
	0.63	1.94 ^a	ac	1.99 ^a	ac	2.03 ^a	ac	2.03 ^a	ac	2.03 ^a	a
	0.75	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	a
	$t_I [\text{mm}]$	0.88	2.86 ^a	ac	2.86 ^a	ac	2.86 ^a	ac	3.04 ^a	ac	3.27 ^a
	1.00	3.43	ac	3.43	ac	3.43	ac	3.74	ac	4.18	ac
	1.25	3.43	-	3.87	-	4.31	-	5.20	-	6.08	a
	1.50	3.43	-	3.87	-	4.31	-	5.20	-	6.08	-
$N_{R,k} [\text{kN}]$	0.50	1.34 ^a	ac	1.34 ^a	ac	1.34 ^a	ac	1.34 ^a	ac	1.34 ^a	ac
	0.55	1.69 ^a	ac	1.69 ^a	ac	1.69 ^a	ac	1.69 ^a	ac	1.69 ^a	a
	0.63	2.09	ac	2.25 ^a	ac	2.25 ^a	ac	2.25 ^a	ac	2.25 ^a	a
	0.75	2.09	ac	2.69	ac	3.09	ac	3.09 ^a	ac	3.09 ^a	a
	$t_I [\text{mm}]$	0.88	2.09	ac	2.69	ac	3.28	ac	4.00	ac	4.00
	1.00	2.09	ac	2.69	ac	3.28	ac	4.15	ac	4.84	ac
	1.25	2.09	-	2.69	-	3.28	-	4.15	-	5.02	a
	1.50	2.09	-	2.69	-	3.28	-	4.15	-	5.02	-
$N_{R,II,k} [\text{kN}]$		2.09		2.69		3.28		4.15		5.02	
										8.32	

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 14 mm

SX5-S14-5,5 x L, SX5-L12-S14-5,5 x L, SX5-D12-S14-5,5 x L

Annex 14

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 5.00 \text{ mm}$</p>
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		$t_{II} [\text{mm}]$									
		1.50		1.75		2.00		2.50		3.00	
$V_{R,k} [\text{kN}]$	0.50	1.57 ^a	ac	1.67 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac
	0.55	1.71 ^a	ac	1.79 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	a
	0.63	1.94 ^a	ac	1.99 ^a	ac	2.03 ^a	ac	2.03 ^a	ac	2.03 ^a	a
	0.75	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	a
	$t_I [\text{mm}]$	0.88	2.86 ^a	ac	2.86 ^a	ac	2.86 ^a	ac	3.04 ^a	ac	3.27 ^a
	1.00	3.43	ac	3.43	ac	3.43	ac	3.74	ac	4.18	ac
	1.25	3.43	-	3.87	-	4.31	-	5.20	-	6.08	a
	1.50	3.43	-	3.87	-	4.31	-	5.20	-	6.08	-
$N_{R,k} [\text{kN}]$	0.50	1.52 ^a	ac	1.52 ^a	ac	1.52 ^a	ac	1.52 ^a	ac	1.52 ^a	ac
	0.55	1.91 ^a	ac	1.91 ^a	ac	1.91 ^a	ac	1.91 ^a	ac	1.91 ^a	a
	0.63	2.09	ac	2.69	ac	2.70 ^a	ac	2.70 ^a	ac	2.70 ^a	a
	0.75	2.09	ac	2.69	ac	3.09	ac	3.50 ^a	ac	3.50 ^a	a
	$t_I [\text{mm}]$	0.88	2.09	ac	2.69	ac	3.28	ac	4.15	ac	4.52
	1.00	2.09	ac	2.69	ac	3.28	ac	4.15	ac	5.02	ac
	1.25	2.09	-	2.69	-	3.28	-	4.15	-	5.02	a
	1.50	2.09	-	2.69	-	3.28	-	4.15	-	5.02	-
$N_{R,II,k} [\text{kN}]$		2.09		2.69		3.28		4.15		5.02	
										8.32	

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer Ø 16 mm

SX5-S16-5,5 x L, SX5-L12-S16-5,5 x L, SX5-D12-S16-5,5 x L

Annex 15

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 5.00 \text{ mm}$</p>
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		$t_{II} [\text{mm}]$									
		1.50		1.75		2.00		2.50		3.00	
$V_{R,k} [\text{kN}]$	0.50	1.57 ^a	ac	1.67 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac
	0.55	1.71 ^a	ac	1.79 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	a
	0.63	1.94 ^a	ac	1.99 ^a	ac	2.03 ^a	ac	2.03 ^a	ac	2.03 ^a	a
	0.75	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	a
	$t_I [\text{mm}]$	0.88	2.86 ^a	ac	2.86 ^a	ac	2.86 ^a	ac	3.04 ^a	ac	3.27 ^a
	1.00	3.43	ac	3.43	ac	3.43	ac	3.74	ac	4.18	ac
	1.25	3.43	-	3.87	-	4.31	-	5.20	-	6.08	a
	1.50	3.43	-	3.87	-	4.31	-	5.20	-	6.08	-
$N_{R,k} [\text{kN}]$	0.50	1.87 ^a	ac	1.87 ^a	ac	1.87 ^a	ac	1.87 ^a	ac	1.87 ^a	ac
	0.55	2.09	ac	2.36 ^a	ac	2.36 ^a	ac	2.36 ^a	ac	2.36 ^a	a
	0.63	2.09	ac	2.69	ac	3.14	ac	3.14 ^a	ac	3.14 ^a	a
	0.75	2.09	ac	2.69	ac	3.28	ac	4.15	ac	4.31	ac
	$t_I [\text{mm}]$	0.88	2.09	ac	2.69	ac	3.28	ac	4.15	ac	5.02
	1.00	2.09	ac	2.69	ac	3.28	ac	4.15	ac	5.02	ac
	1.25	2.09	-	2.69	-	3.28	-	4.15	-	5.02	a
	1.50	2.09	-	2.69	-	3.28	-	4.15	-	5.02	-
$N_{R,II,k} [\text{kN}]$		2.09		2.69		3.28		4.15		5.02	
										8.32	

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer $\geq \varnothing 19 \text{ mm}$

SX5-S19-5,5 x L, SX5-L12-S19-5,5 x L, SX5-D12-S19-5,5 x L

Annex 16

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 14.00 \text{ mm}$</p>
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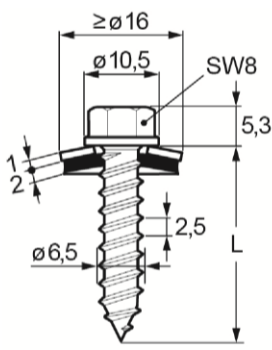
		$t_{II} [\text{mm}]$											
		4.00		5.00		6.00		8.00		10.00		12.00	
$V_{R,k} [\text{kN}]$	0.50	2.20	ac	2.20	ac	2.20	ac	2.20	ac	2.20	ac	2.20	ac
	0.55	2.50	ac	2.50	ac	2.50	ac	2.50	ac	2.50	ac	2.50	ac
	0.63	2.80	ac	2.80	ac	2.80	ac	2.80	ac	2.80	ac	2.80	ac
	0.75	3.40	ac	3.40	ac	3.40	ac	3.40	ac	3.40	ac	3.40	ac
	0.88	4.00	ac	4.00	ac	4.00	ac	4.00	ac	4.00	ac	4.00	ac
	1.00	4.50	ac	4.50	ac	4.50	ac	4.50	ac	4.50	ac	4.50	ac
	1.25	5.60	ac	5.60	ac	5.60	ac	5.60	ac	5.60	ac	5.60	ac
	1.50	6.40	ac	6.40	ac	6.40	ac	6.40	ac	6.40	ac	6.40	ac
$N_{R,k} [\text{kN}]$	0.50	1.80	ac	1.80	ac	1.80	ac	1.80	ac	1.80	ac	1.80	ac
	0.55	2.10	ac	2.10	ac	2.10	ac	2.10	ac	2.10	ac	2.10	ac
	0.63	2.40	ac	2.40	ac	2.40	ac	2.40	ac	2.40	ac	2.40	ac
	0.75	3.00	ac	3.00	ac	3.00	ac	3.00	ac	3.00	ac	3.00	ac
	0.88	3.60	ac	3.60	ac	3.60	ac	3.60	ac	3.60	ac	3.60	ac
	1.00	4.20	ac	4.20	ac	4.20	ac	4.20	ac	4.20	ac	4.20	ac
	1.25	6.60	ac	6.60	ac	6.60	ac	6.60	ac	6.60	ac	6.60	ac
	1.50	7.10	ac	10.90	ac	10.90	ac	10.90	ac	10.90	ac	10.90	ac
$N_{R,II,k} [\text{kN}]$		7.10		10.90		10.90		10.90		10.90		10.90	

Additional definitions

Self-drilling screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$

SX14-S16-5,5 x L, SX14-L12-S16-5,5 x L

Annex 17

	Materials Fastener: Stainless steel A2, A4 or 1.4547 - EN ISO 3506 Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal Component I: S280GD to S450GD - EN 10346 Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346
	Drilling-capacity -

		t _{II} [mm]															
		0.63		0.75		0.88		1.00		1.25		1.50		2.00		3.00	
d _{pd} [mm]		3.5		4.0		4.5						5.0					
V _{R,k} [kN]	0.50	0.82	-	1.07 ^a	-	1.35 ^a	-	1.60 ^a	ac	1.60 ^a	ac	1.60 ^a	ac	1.60 ^a	ac	1.60 ^a	ac
	0.55	1.00	-	1.24	-	1.52	-	1.75	ac	1.95	ac	2.10	ac	2.10	ac	2.10	ac
	0.63	1.30	-	1.50	-	1.80	-	2.00	ac	2.50	ac	2.90	ac	2.90	ac	2.90	ac
	0.75	1.40	-	1.60	-	1.90	-	2.20	ac	2.70	ac	3.10	ac	3.40	ac	3.50	ac
	0.88	1.50	-	1.70	-	2.00	-	2.30	-	2.80	ac	3.20	ac	3.90	ac	4.00	ac
	1.00	1.60	-	1.80	-	2.10	-	2.50	-	3.10	-	3.60	-	4.40	-	4.50	ac
	1.25	1.60	-	1.82	-	2.30	-	2.70	-	3.30	-	4.00	-	4.70	-	5.40	-
	1.50	1.60	-	1.83	-	2.40	-	2.80	-	3.50	-	4.00	-	4.90	-	5.70	-
N _{R,k} [kN]	0.50	1.00	-	1.20	-	1.40	-	1.50	ac	1.68 ^a	ac	1.68 ^a	ac	1.68 ^a	ac	1.68 ^a	ac
	0.55	1.00	-	1.20	-	1.40	-	1.50	ac	1.88 ^a	ac	1.88 ^a	ac	1.88 ^a	ac	1.88 ^a	ac
	0.63	1.00	-	1.20	-	1.40	-	1.50	ac	1.90	ac	2.30	ac	2.70	ac	2.70	ac
	0.75	1.00	-	1.20	-	1.40	-	1.50	ac	1.90	ac	2.30	ac	3.40	ac	3.40	ac
	0.88	1.00	-	1.20	-	1.40	-	1.50	-	1.90	ac	2.30	ac	3.80	ac	4.10	ac
	1.00	1.00	-	1.20	-	1.40	-	1.50	-	1.90	-	2.30	-	3.80	-	4.80	ac
	1.25	1.00	-	1.20	-	1.40	-	1.50	-	1.90	-	2.30	-	3.80	-	5.60	-
	1.50	1.00	-	1.20	-	1.40	-	1.50	-	1.90	-	2.30	-	3.80	-	5.60	-
N _{R,II,k} [kN]		1.00		1.20		1.40		1.50		1.90		2.30		3.80		5.60	

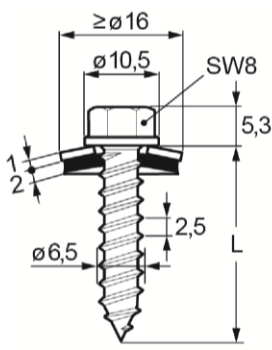
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-tapping screw with sealing washer $\geq \varnothing 16$ mm

TDA-S-S16-6,5 x L

Annex 18

	Materials Fastener: Stainless steel A2, A4 or 1.4547 - EN ISO 3506 Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal Component I: S280GD to S450GD - EN 10346 Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346
	Drilling-capacity -

		2 x 0.75		2 x 0.88		t _{li} [mm] 2 x 1.00		2 x 1.25		2 x 1.50		
d _{pd} [mm]		4.0						4.5				
V _{R,k} [kN]	0.50	1.36 ^a	ac	1.48 ^a	ac	1.60 ^a	ac	1.60 ^a	ac	1.60 ^a	ac	
	0.55	1.54 ^a	ac	1.72 ^a	ac	1.90 ^a	ac	1.90 ^a	ac	1.90 ^a	ac	
	0.63	1.83 ^a	ac	2.10 ^a	ac	2.37 ^a	ac	2.37 ^a	ac	2.37 ^a	ac	
	0.75	2.30 ^a	ac	2.72 ^a	ac	3.14 ^a	ac	3.14 ^a	ac	3.14 ^a	ac	
	t _{li} [mm]	0.88	2.49 ^a	-	2.94 ^a	-	3.40 ^a	ac	3.40 ^a	ac	3.40 ^a	ac
	1.00	2.67 ^a	-	3.16 ^a	-	3.65	ac	3.65	ac	3.65	ac	
	1.25	2.67 ^a	-	3.17 ^a	-	3.67	-	3.67	-	3.67	-	
	1.50	2.67 ^a	-	3.18 ^a	-	3.68	-	3.68	-	3.68	-	
N _{R,k} [kN]	0.50	1.68 ^a	ac	1.68 ^a	ac	1.68 ^a	ac	1.68 ^a	ac	1.68 ^a	ac	
	0.55	1.88 ^a	ac	1.88 ^a	ac	1.88 ^a	ac	1.88 ^a	ac	1.88 ^a	ac	
	0.63	2.18	ac	2.70	ac	2.70	ac	2.70	ac	2.70	ac	
	0.75	2.18	ac	2.77	ac	3.36	ac	3.36	ac	3.36	ac	
	t _{li} [mm]	0.88	2.18	-	2.77	-	3.36	ac	3.36	ac	3.36	ac
	1.00	2.18	-	2.77	-	3.36	ac	3.36	ac	3.36	ac	
	1.25	2.18	-	2.77	-	3.36	-	3.36	-	3.36	-	
	1.50	2.18	-	2.77	-	3.36	-	3.36	-	3.36	-	
N _{R,II,k} [kN]		2.18		2.77		3.36		n/a		n/a		

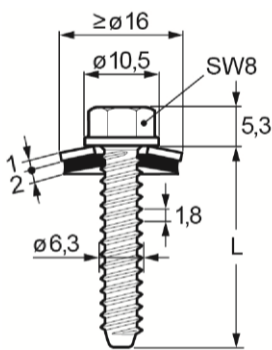
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-tapping screw with sealing washer ≥ Ø 16 mm

TDA-S-S16-6,5 x L

Annex 19

	<p>Materials</p> <p>Fastener: Stainless steel A2, A4 or 1.4547 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity -</p>
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		t_{II} [mm]									
		1.25	1.50	2.00	3.00	4.00	6.00	8.00	10.00	> 10.00 ^b	
d_{pd} [mm] ^c		5.0		5.3			5.5	5.7		5.8	
$V_{R,k}$ [kN]	0.50	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac
	0.55	2.06 ^a	ac	2.06 ^a	ac	2.06 ^a	ac	2.06 ^a	ac	2.06 ^a	ac
	0.63	2.50	ac	2.70	ac	2.90	ac	3.10	ac	3.10	ac
	0.75	2.60	ac	3.10	ac	3.30	ac	3.60	ac	3.70	ac
	0.88	2.80	ac	3.20	ac	3.80	ac	4.10	ac	4.30	ac
	1.00	3.20	-	3.60	-	4.10	-	4.80	ac	4.90	ac
	1.25	3.60	-	4.20	-	5.00	-	6.10	-	6.30	-
	1.50	3.70	-	4.40	-	5.70	-	6.80	-	7.10	-
$N_{R,k}$ [kN]	0.50	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac
	0.55	2.00	ac	2.05 ^a	ac	2.05 ^a	ac	2.05 ^a	ac	2.05 ^a	ac
	0.63	2.00	ac	2.70	ac	2.80	ac	2.80	ac	2.80	ac
	0.75	2.00	ac	2.70	ac	3.60	ac	3.60	ac	3.60	ac
	0.88	2.00	ac	2.70	ac	3.60	ac	4.29	ac	4.29	ac
	1.00	2.00	-	2.70	-	3.60	-	4.85	ac	4.85	ac
	1.25	2.00	-	2.70	-	3.60	-	4.90	-	4.90	-
	1.50	2.00	-	2.70	-	3.60	-	5.90	-	5.90	-
$N_{R,II,k}$ [kN]		2.00	2.70	3.60	6.48	9.19	12.22	15.24	15.24	15.24	

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Index ^b: Only valid for component II made of S235, S280GD or HX300LAD.

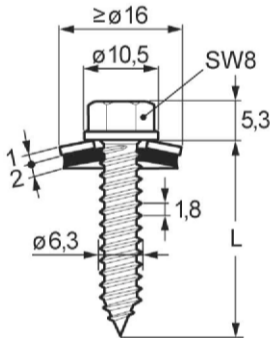
Index ^c: The pre-drill diameter d_{pd} for not indicated thicknesses t_{II} is defined as follows:

$d_{pd} = 5.3$ mm for $t_{II} = 1.6 - 4.0$ mm, $d_{pd} = 5.5$ mm for $t_{II} = 4.1 - 6.0$ mm, $d_{pd} = 5.7$ mm for $t_{II} = 6.1 - 10.0$ mm

Self-tapping screw with sealing washer $\geq \varnothing 16$ mm

TDB-S-S16-6,3 x L

Annex 20



Materials

Fastener:	Stainless steel A2, A4 or 1.4547 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity -

		1.25		1.50		t _{II} [mm] 2.00		3.00		4.00		
d _{pd} [mm]		5.0				5.3						
V _{R,k} [kN]	0.50	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	
	0.55	2.06 ^a	ac	2.06 ^a	ac	2.06 ^a	ac	2.06 ^a	ac	2.06 ^a	ac	
	0.63	2.50	ac	2.70	ac	2.90	ac	3.00	ac	3.10	ac	
	0.75	2.60	ac	3.10	ac	3.30	ac	3.60	ac	3.70	ac	
	t _I [mm]	0.88	2.80	ac	3.20	ac	3.80	ac	4.10	ac	4.30	ac
	1.00	3.20	-	3.60	-	4.10	-	4.80	ac	4.90	ac	
	1.25	3.60	-	4.20	-	5.00	-	6.10	-	6.30	-	
	1.50	3.70	-	4.40	-	5.70	-	6.80	-	7.10	-	
N _{R,k} [kN]	0.50	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	1.84 ^a	ac	
	0.55	2.00	ac	2.05 ^a	ac	2.05 ^a	ac	2.05 ^a	ac	2.05 ^a	ac	
	0.63	2.00	ac	2.70	ac	2.80	ac	2.80	ac	2.80	ac	
	0.75	2.00	ac	2.70	ac	3.60	ac	3.60	ac	3.60	ac	
	t _I [mm]	0.88	2.00	ac	2.70	ac	3.60	ac	4.29	ac	4.29	ac
	1.00	2.00	-	2.70	-	3.60	-	4.85	ac	4.85	ac	
	1.25	2.00	-	2.70	-	3.60	-	4.90	-	4.90	-	
	1.50	2.00	-	2.70	-	3.60	-	5.90	-	5.90	-	
N _{R,II,k} [kN]		2.00		2.70		3.60		6.48		9.19		

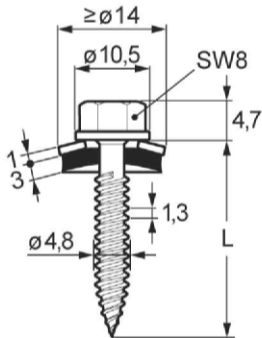
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-tapping screw with sealing washer $\geq \varnothing 16$ mm

TDC-S-S16-6,3 x L

Annex 21



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.00 \text{ mm}$

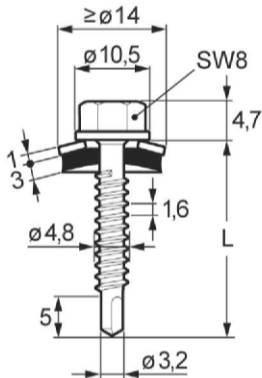
		$t_{II} [\text{mm}]$						
		0.40	0.50	0.55	0.63	0.75	0.88	1.00
$V_{R,k} [\text{kN}]$	0.40	0.66	0.66	0.66	0.66	0.66	0.66	0.66
	0.50	0.66	0.80	0.80	0.80	0.80	0.80	0.80
	0.55	0.66	0.80	0.98	0.98	0.98	0.98	0.98
	0.63	0.66	0.80	0.98	1.28	1.28	1.28	1.28
	0.75	0.66	0.80	0.98	1.28	1.72	1.72	1.72
	0.88	0.66	0.80	0.98	1.28	1.72	1.72	1.72
	1.00	0.66	0.80	0.98	1.28	1.72	1.72	1.72
$N_{R,k} [\text{kN}]$	0.40	0.52	0.73	0.82	0.95	0.95	0.95	0.95
	0.50	0.52	0.73	0.82	0.97	1.20	1.20	1.20
	0.55	0.52	0.73	0.82	0.97	1.20	1.20	1.20
	0.63	0.52	0.73	0.82	0.97	1.20	1.20	1.20
	0.75	0.52	0.73	0.82	0.97	1.20	1.20	1.20
	0.88	0.52	0.73	0.82	0.97	1.20	1.20	1.20
	1.00	0.52	0.73	0.82	0.97	1.20	1.20	1.20
$N_{R,II,k} [\text{kN}]$		0.52	0.73	0.82	0.97	1.20	n/a	n/a

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 14 \text{ mm}$

SLG-S-S14-4,8 x L

Annex 22



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

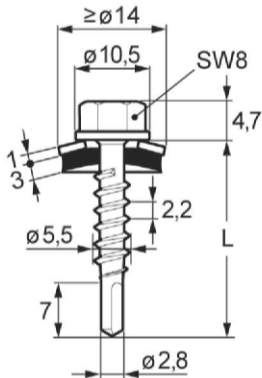
		$t_{II} [\text{mm}]$								
		0.40	0.50	0.55	0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} [\text{kN}]$	0.40	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.58
	0.50	0.58	0.69	0.69	0.69	0.69	0.69	0.69	0.69	0.69
	0.55	0.58	0.69	0.80	0.80	0.80	0.80	0.80	0.80	0.80
	0.63	0.58	0.69	0.80	0.98	0.98	0.98	0.98	0.98	0.98
	0.75	0.58	0.69	0.80	0.98	1.26	1.26	1.26	1.26	1.26
	0.88	0.58	0.69	0.80	0.98	1.26	1.82	1.82	1.82	1.82
	1.00	0.58	0.69	0.80	0.98	1.26	1.82	2.35	2.35	2.35
	1.25	0.58	0.69	0.80	0.98	1.26	1.82	2.35	2.35	-
	1.50	0.58	0.69	0.80	0.98	1.26	1.82	2.35	-	-
$N_{R,k} [\text{kN}]$	0.40	0.30	0.42	0.49	0.59	0.76	0.96	1.07	1.07	1.07
	0.50	0.30	0.42	0.49	0.59	0.76	0.96	1.16	1.16	1.16
	0.55	0.30	0.42	0.49	0.59	0.76	0.96	1.16	1.16	1.16
	0.63	0.30	0.42	0.49	0.59	0.76	0.96	1.16	1.16	1.16
	0.75	0.30	0.42	0.49	0.59	0.76	0.96	1.16	1.16	1.16
	0.88	0.30	0.42	0.49	0.59	0.76	0.96	1.16	1.16	1.16
	1.00	0.30	0.42	0.49	0.59	0.76	0.96	1.16	1.16	1.16
	1.25	0.30	0.42	0.49	0.59	0.76	0.96	1.16	1.16	-
	1.50	0.30	0.42	0.49	0.59	0.76	0.96	1.16	-	-
$N_{R,II,k} [\text{kN}]$		0.30	0.42	0.49	0.59	0.76	0.96	1.16	n/a	n/a

Additional definitions

Self-drilling screw with sealing washer $\geq \text{Ø } 14 \text{ mm}$

SL2-S-S14-4,8 x L

Annex 23



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

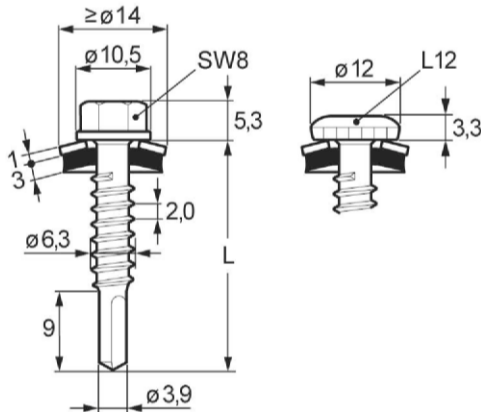
		$t_{II} [\text{mm}]$								
		0.40	0.50	0.55	0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} [\text{kN}]$	0.40	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48	0.48
	0.50	0.48	0.75	0.75	0.75	0.75	0.75	0.75	0.75	0.75
	0.55	0.48	0.75	0.90	0.90	0.90	0.90	0.90	0.90	0.90
	0.63	0.48	0.75	0.90	1.13	1.13	1.13	1.13	1.13	1.13
	0.75	0.48	0.75	0.90	1.13	1.48	1.48	1.48	1.48	1.48
	0.88	0.48	0.75	0.90	1.13	1.48	1.73	1.73	1.73	1.73
	1.00	0.48	0.75	0.90	1.13	1.48	1.73	1.97	1.97	1.97
	1.25	0.48	0.75	0.90	1.13	1.48	1.73	1.97	1.97	-
	1.50	0.48	0.75	0.90	1.13	1.48	1.73	1.97	-	-
$N_{R,k} [\text{kN}]$	0.40	0.43	0.57	0.65	0.79	1.00	1.00	1.00	1.00	1.00
	0.50	0.43	0.57	0.65	0.79	1.03	1.32	1.61	1.61	1.61
	0.55	0.43	0.57	0.65	0.79	1.03	1.32	1.61	1.61	1.61
	0.63	0.43	0.57	0.65	0.79	1.03	1.32	1.61	1.61	1.61
	0.75	0.43	0.57	0.65	0.79	1.03	1.32	1.61	1.61	1.61
	0.88	0.43	0.57	0.65	0.79	1.03	1.32	1.61	1.61	1.61
	1.00	0.43	0.57	0.65	0.79	1.03	1.32	1.61	1.61	1.61
	1.25	0.43	0.57	0.65	0.79	1.03	1.32	1.61	1.61	-
	1.50	0.43	0.57	0.65	0.79	1.03	1.32	1.61	-	-
$N_{R,II,k} [\text{kN}]$		0.43	0.57	0.65	0.79	1.03	1.32	1.61	n/a	n/a

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 14 \text{ mm}$

SL2-S-S14-5,5 x L

Annex 24



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

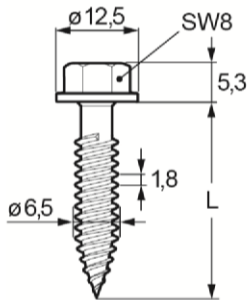
		$t_{II} [\text{mm}]$								
		0.40	0.50	0.55	0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} [\text{kN}]$	0.40	0.57	0.57	0.57	0.57	0.57	0.57	0.57	0.57	0.57
	0.50	0.57	0.80	0.80	0.80	0.80	0.80	0.80	0.80	0.80
	0.55	0.57	0.80	0.95	0.95	0.95	0.95	0.95	0.95	0.95
	0.63	0.57	0.80	0.95	1.18	1.18	1.18	1.18	1.18	1.18
	0.75	0.57	0.80	0.95	1.18	1.55	1.55	1.55	1.55	1.55
	0.88	0.57	0.80	0.95	1.18	1.55	2.27	2.27	2.27	2.27
	1.00	0.57	0.80	0.95	1.18	1.55	2.27	2.98	2.98	2.98
	1.25	0.57	0.80	0.95	1.18	1.55	2.27	2.98	2.98	-
$N_{R,k} [\text{kN}]$	1.50	0.57	0.80	0.95	1.18	1.55	2.27	2.98	-	-
	0.40	0.57	0.74	0.84	0.99	1.23	1.28	1.28	1.28	1.28
	0.50	0.57	0.74	0.84	0.99	1.23	1.36	1.36	1.36	1.36
	0.55	0.57	0.74	0.84	0.99	1.23	1.50	1.50	1.50	1.50
	0.63	0.57	0.74	0.84	0.99	1.23	1.61	1.73	1.73	1.73
	0.75	0.57	0.74	0.84	0.99	1.23	1.61	1.98	1.98	1.98
	0.88	0.57	0.74	0.84	0.99	1.23	1.61	1.98	1.98	1.98
	1.00	0.57	0.74	0.84	0.99	1.23	1.61	1.98	1.98	1.98
$N_{R,II,k} [\text{kN}]$	1.25	0.57	0.74	0.84	0.99	1.23	1.61	1.98	1.98	-
	1.50	0.57	0.74	0.84	0.99	1.23	1.61	1.98	-	-

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 14 \text{ mm}$

SL2-S-S14-6,3 x L, SL2-S-L12-S14-6,3 x L

Annex 25



Materials

Fastener: Stainless steel A2 or A4 - EN ISO 3506

Washer: -

Component I: S235 to S355 - EN 10025
S280GD to S450GD - EN 10346

Component II: S280GD to S450GD - EN 10346
HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_{II}) \leq 1.25$ mm

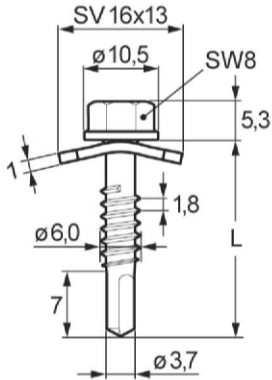
		0.63	0.75	t_{II} [mm] 0.88	1.00	1.25
$d_{pd,I}$ [mm]		6.50 - 7.20				
$V_{R,k}$ [kN]	2.00	1.49	2.29	3.16	3.38	3.62
	2.50	1.49	2.29	3.16	3.38	3.62
	3.00	1.49	2.29	3.16	3.38	3.62
	3.50	1.49	2.29	3.16	3.38	3.62
	4.00	1.49	2.29	3.16	3.38	-
$N_{R,k}$ [kN]	2.00	1.07	1.48	1.93	2.19	2.47
	2.50	1.07	1.48	1.93	2.19	2.47
	3.00	1.07	1.48	1.93	2.19	2.47
	3.50	1.07	1.48	1.93	2.19	2.47
	4.00	1.07	1.48	1.93	2.19	-
$N_{R,II,k}$ [kN]		1.07	1.48	1.93	2.19	2.47

Additional definitions

Self-drilling screw

SLG-S-6,5 x L

Annex 26



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$

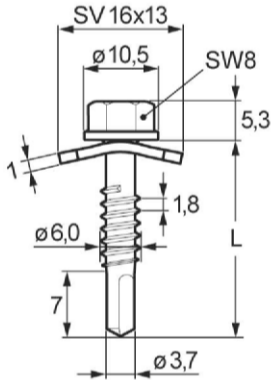
		$t_{II} [\text{mm}]$					
		0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} [\text{kN}]$	1.00	-	-	1.88	1.88	2.01	2.01
	1.25	1.03	1.46	1.88	2.22	2.97	2.97
	1.50	1.03	1.46	1.88	2.22	2.97	2.97
	1.75	1.03	1.46	1.88	2.22	2.97	-
	2.00	1.03	1.46	1.88	2.22	-	-
$N_{R,k} [\text{kN}]$	1.00	-	-	1.49	1.82	2.51	3.21
	1.25	0.82	1.15	1.49	1.82	2.51	3.21
	1.50	0.82	1.15	1.49	1.82	2.51	3.21
	1.75	0.82	1.15	1.49	1.82	2.51	-
	2.00	0.82	1.15	1.49	1.82	-	-
$N_{R,II,k} [\text{kN}]$		0.82	1.15	1.49	1.82	2.51	3.21

Additional definitions

Self-drilling screw with SV-washer 13x16 mm

SL3/2-5-S-SV16-6,0 x L

Annex 27



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 4.00 \text{ mm}$

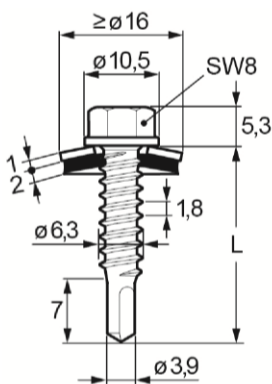
		$t_{II} [\text{mm}]$			
		2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25
$V_{R,k} [\text{kN}]$	1.00	2.10	2.23	2.35	3.23
	1.25	2.60	2.92	3.24	4.01
	1.50	3.09	3.61	4.12	4.12
	1.75	3.09	3.61	4.12	-
	2.00	3.09	3.61	4.12	-
$N_{R,k} [\text{kN}]$	1.00	2.43	2.94	3.45	3.69
	1.25	2.43	2.94	3.45	4.38
	1.50	2.43	2.94	3.45	4.38
	1.75	2.43	2.94	3.45	-
	2.00	2.43	2.94	3.45	-
$N_{R,II,k} [\text{kN}]$		2.43	2.94	3.45	4.38

Additional definitions

Self-drilling screw with SV-washer 13x16 mm

SL3/2-5-S-SV16-6,0 x L

Annex 28

	Materials Fastener: Carbon steel with anticorrosion coating Washer: Carbon steel with anticorrosion coating with EPDM-seal Component I: S280GD to S450GD - EN 10346 Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346
	Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

		$t_{II} [\text{mm}]$					
		0.75	0.88	1.00	1.25	1.50	
$V_{R,k} [\text{kN}]$ $t_I [\text{mm}]$	0.50	n/a	n/a	n/a	n/a	n/a	-
	0.55	n/a	n/a	n/a	n/a	n/a	-
	0.63	1.54	1.54	1.54	1.54	1.54	-
	0.75	1.54	1.54	1.54	1.54	1.54	-
	0.88	1.54	2.39	2.39	2.39	2.39	-
	1.00	1.54	2.39	2.39	2.39	2.39	-
	1.25	1.54	2.39	2.39	2.39	-	-
	1.50	1.54	2.39	2.39	-	-	-
$N_{R,k} [\text{kN}]$ $t_I [\text{mm}]$	0.50	n/a	n/a	n/a	n/a	n/a	-
	0.55	n/a	n/a	n/a	n/a	n/a	-
	0.63	1.17	1.60	1.92	1.92	1.92	-
	0.75	1.17	1.60	1.92	1.92	1.92	-
	0.88	1.17	1.60	1.92	1.92	1.92	-
	1.00	1.17	1.60	1.92	1.92	1.92	-
	1.25	1.17	1.60	1.92	1.92	-	-
	1.50	1.17	1.60	1.92	-	-	-
$N_{R,II,k} [\text{kN}]$		1.17	1.60	1.92	n/a	n/a	

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$

SD2-T16-6.3 x L

Annex 29

	<p>Materials</p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$</p>
--	--

		1.25		1.50		t _{II} [mm] 1.75		2.00		2.50	
V _{R,k} [kN]	0.50	1.57 ^a	ac	1.57 ^a	ac	1.57 ^a	ac	1.57 ^a	a	1.57 ^a	a
	0.55	1.63 ^a	ac	1.63 ^a	ac	1.63 ^a	ac	1.63 ^a	a	-	-
	0.63	1.72 ^a	ac	1.72 ^a	ac	1.72 ^a	a	1.72 ^a	a	-	-
	0.75	2.43 ^a	ac	2.43 ^a	ac	2.43 ^a	a	2.43 ^a	a	-	-
	t _I [mm]	0.88	2.92	-	3.11	-	3.30	-	3.49	a	-
		1.00	3.37	-	3.73	-	4.10	-	4.46	a	-
		1.25	3.89	-	4.07	-	4.10	-	-	-	-
		1.50	4.40	-	4.40	-	-	-	-	-	-
N _{R,k} [kN]	0.50	1.53	ac	1.53	ac	1.53	ac	1.53	a	1.53	a
	0.55	1.65	ac	1.71	ac	1.71	ac	1.71	a	-	-
	0.63	1.65	ac	1.98	ac	1.98	a	1.98	a	-	-
	0.75	1.65	ac	2.16	ac	2.41	a	2.41	a	-	-
	t _I [mm]	0.88	1.65	-	2.16	-	2.60	-	2.86	a	-
		1.00	1.65	-	2.16	-	2.60	-	3.03	a	-
		1.25	1.65	-	2.16	-	2.60	-	-	-	-
		1.50	1.65	-	2.16	-	-	-	-	-	-
N _{R,II,k} [kN]		1.65		2.16		2.60		3.03		n/a	

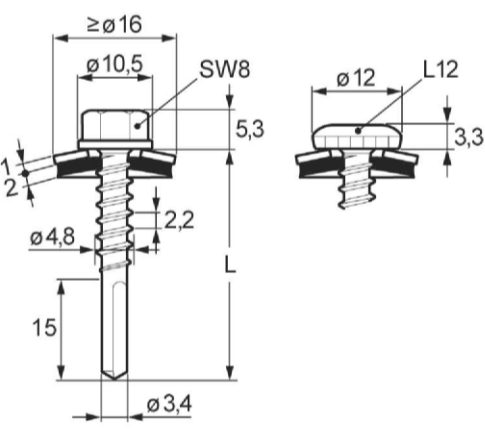
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$

SD3-T16-4,8 x L, SD3-L12-T16-4,8 x L

Annex 30

	<p><u>Materials</u></p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p><u>Drilling-capacity</u> $\Sigma(t_I + t_{II}) \leq 3.50 \text{ mm}$</p>
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		2 x 0.63		2 x 0.75		t _{II} [mm] 2 x 0.88		2 x 1.00		2 x 1.25	
V _{R,k} [kN]	0.50	-	-	-	-	-	-	-	-	-	-
	0.55	-	-	-	-	-	-	-	-	-	-
	0.63	1.64	-	1.64	-	1.64	-	1.64	-	1.64	-
	0.75	2.22	-	2.22	-	2.22	-	2.22	-	2.22	-
	t _I [mm]	0.88	2.84	-	2.84	-	2.84	-	2.84	-	2.84
	1.00	2.87	-	2.97	-	3.06	-	3.06	-	3.06	-
	1.25	2.90	-	3.10	-	3.29	-	3.29	-	-	-
	1.50	2.90	-	3.10	-	3.29	-	3.29	-	-	-
N _{R,k} [kN]	0.50	-	-	-	-	-	-	-	-	-	-
	0.55	-	-	-	-	-	-	-	-	-	-
	0.63	1.41	-	1.98	-	1.98	-	1.98	-	1.98	-
	0.75	1.41	-	2.00	-	2.41	-	2.41	-	2.41	-
	t _I [mm]	0.88	1.41	-	2.00	-	2.58	-	2.71	-	2.71
	1.00	1.41	-	2.00	-	2.58	-	2.71	-	2.71	-
	1.25	1.41	-	2.00	-	2.58	-	2.71	-	-	-
	1.50	1.41	-	2.00	-	2.58	-	2.71	-	-	-
N _{R,II,k} [kN]		1.41		2.00		2.58		2.71		n/a	

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$

SD3/15-T16-4,8 x L, SD3/15-L12-T16-4,8 x L

Annex 31

	<p>Materials</p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.50 \text{ mm}$</p>
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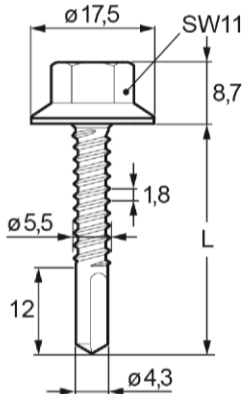
		t _{II} [mm]										
		1.25		1.50		1.75		2.00		2.50		
V _{R,k} [kN]	0.50	1.19	ac	1.19	ac	1.19	ac	1.19	ac	1.19	ac	
	0.55	1.30	-	1.30	-	1.30	-	1.30	ac	1.30	a	
	0.63	1.47	-	1.47	-	1.47	-	1.47	ac	1.47	a	
	0.75	1.72	-	1.72	-	1.72	-	1.72	ac	1.72	a	
	t _{II} [mm]	0.88	2.49	-	2.62	-	2.75	-	2.87	a	2.87	a
	1.00	3.20	-	3.45	-	3.70	-	3.94	a	3.94	a	
	1.25	4.03	-	4.14	-	4.14	-	4.14	-	-	-	
	1.50	4.82	-	4.82	-	4.82	-	4.82	-	-	-	
N _{R,k} [kN]	0.50	1.53	ac	1.53	ac	1.53	ac	1.53	ac	1.53	ac	
	0.55	1.71	-	1.71	-	1.71	-	1.71	ac	1.71	a	
	0.63	1.71	-	1.98	-	1.98	-	1.98	ac	1.98	a	
	0.75	1.71	-	2.36	-	2.41	-	2.41	ac	2.41	a	
	t _{II} [mm]	0.88	1.71	-	2.36	-	2.76	-	2.86	a	2.86	a
	1.00	1.71	-	2.36	-	2.76	-	3.16	a	3.16	a	
	1.25	1.71	-	2.36	-	2.76	-	3.16	-	-	-	
	1.50	1.71	-	2.36	-	2.76	-	3.16	-	-	-	
N _{R,II,k} [kN]		1.71		2.36		2.76		3.16		n/a		

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$

SD3-T16-5,5 x L, SD3-L12-T16-5,5 x L, SD3-D12-T16-5,5 x L

Annex 32



Materials

Fastener: Carbon steel with anticorrosion coating with polyamide screw head

Washer: -

Component I: S280GD to S450GD - EN 10346

Component II: S280GD to S450GD - EN 10346
HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.50$ mm

		t_{II} [mm]									
		1.25		1.50		1.75		2.00		2.50	
$V_{R,k}$ [kN]	0.50	1.76	ac	1.90	ac	2.04	ac	2.04	ac	2.04	ac
	0.55	1.76	-	1.90	-	2.04	-	2.04	-	2.04	-
	0.63	1.76	-	1.90	-	2.04	-	2.04	-	2.04	-
	0.75	1.76	-	1.90	-	2.04	-	2.04	-	2.04	-
	0.88	1.76	-	1.90	-	2.04	-	2.04	-	2.04	-
	1.00	1.76	-	1.90	-	2.04	-	2.04	-	2.04	-
	1.25	1.76	-	1.90	-	2.04	-	2.04	-	-	-
	1.50	1.76	-	1.90	-	2.04	-	2.04	-	-	-
$N_{R,k}$ [kN]	0.50	1.34	ac	1.64	ac	1.94	ac	1.94	ac	1.94	ac
	0.55	1.34	-	1.64	-	1.94	-	1.94	-	1.94	-
	0.63	1.34	-	1.64	-	1.94	-	1.94	-	1.94	-
	0.75	1.34	-	1.64	-	1.94	-	1.94	-	1.94	-
	0.88	1.34	-	1.64	-	1.94	-	1.94	-	1.94	-
	1.00	1.34	-	1.64	-	1.94	-	1.94	-	1.94	-
	1.25	1.34	-	1.64	-	1.94	-	1.94	-	-	-
	1.50	1.34	-	1.64	-	1.94	-	1.94	-	-	-
$N_{R,II,k}$ [kN]		1.71		2.36		2.76		3.16		n/a	

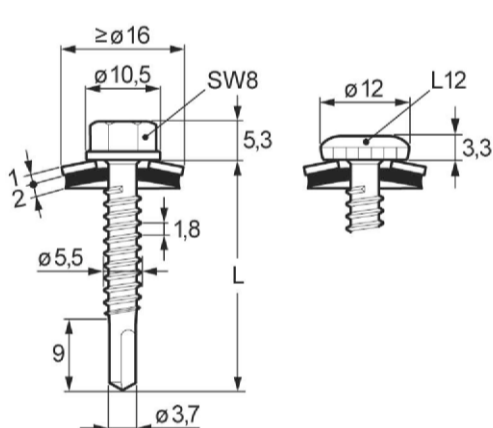
Additional definitions

For component I and II made of S320GD the indicated resistance values $N_{R,k}$ (and $N_{R,II,k}$) and $V_{R,k}$ may be increased by 8.3% and for component I and II made of S350GD to S450GD by 16.6%.

Self-drilling screw

SDP3-Z-5,5 x L

Annex 33

	<p><u>Materials</u></p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p><u>Drilling-capacity</u> $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$</p>
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		1.25		1.50		$t_{II} [\text{mm}]$ 1.75		2.00		2.50	
$V_{R,k} [\text{kN}]$	0.50	1.79	ac	1.79	ac	1.79	ac	1.79	ac	1.79	a
	0.55	1.92	ac	1.92	ac	1.92	ac	1.92	a	-	-
	0.63	2.13	ac	2.13	ac	2.13	a	2.13	a	-	-
	0.75	2.44	ac	2.44	ac	2.44	a	2.44	a	-	-
	$t_I [\text{mm}]$ 0.88	2.57	-	2.57	-	2.57	-	2.57	-	-	-
	1.00	3.11	-	3.11	-	3.11	-	3.11	-	-	-
	1.25	3.72	-	3.72	-	3.72	-	-	-	-	-
	1.50	4.33	-	4.33	-	-	-	-	-	-	-
$N_{R,k} [\text{kN}]$	0.50	1.90	ac	1.90	ac	1.90	ac	1.90	ac	1.90	a
	0.55	2.12	ac	2.12	ac	2.12	ac	2.12	a	-	-
	0.63	2.18	ac	2.47	ac	2.47	a	2.47	a	-	-
	0.75	2.18	ac	2.93	ac	3.00	a	3.00	a	-	-
	$t_I [\text{mm}]$ 0.88	2.18	-	2.93	-	3.42	-	3.47	-	-	-
	1.00	2.18	-	2.93	-	3.42	-	3.90	-	-	-
	1.25	2.18	-	2.93	-	3.42	-	-	-	-	-
	1.50	2.18	-	2.93	-	-	-	-	-	-	-
$N_{R,II,k} [\text{kN}]$		2.18		2.93		3.42		3.90		n/a	

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$

SDL3-T16-5,5 x L, SDL3-L12-T16-5,5 x L

Annex 34

	<p>Materials</p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$</p>
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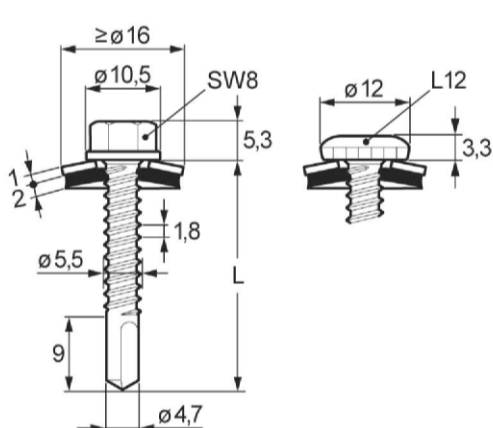
		1.25		1.50		t _{II} [mm] 1.75		2.00		2.50	
V_{R,k} [kN]	0.50	1.61	ac	1.61	ac	1.61	ac	1.61	ac	1.61	a
	0.55	1.86	-	1.86	-	1.86	-	1.86	-	-	-
	0.63	2.27	-	2.27	-	2.27	-	2.27	-	-	-
	0.75	2.88	-	2.88	-	2.88	-	2.88	-	-	-
	t _I [mm]	0.88	3.42	-	3.65	-	3.88	-	4.10	-	-
	1.00	3.92	-	4.36	-	4.80	-	5.23	-	-	-
	1.25	4.12	-	4.36	-	4.80	-	-	-	-	-
	1.50	4.32	-	4.36	-	-	-	-	-	-	-
N_{R,k} [kN]	0.50	1.70	ac	1.70	ac	1.70	ac	1.70	ac	1.70	a
	0.55	1.93	-	1.93	-	1.93	-	1.93	-	-	-
	0.63	2.29	-	2.29	-	2.29	-	2.29	-	-	-
	0.75	2.42	-	2.83	-	2.83	-	2.83	-	-	-
	t _I [mm]	0.88	2.42	-	3.36	-	3.64	-	3.77	-	-
	1.00	2.42	-	3.36	-	3.64	-	3.91	-	-	-
	1.25	2.42	-	3.36	-	3.64	-	-	-	-	-
	1.50	2.42	-	3.36	-	-	-	-	-	-	-
N_{R,II,k} [kN]		2.42		3.36		3.64		3.91		n/a	

Additional definitions

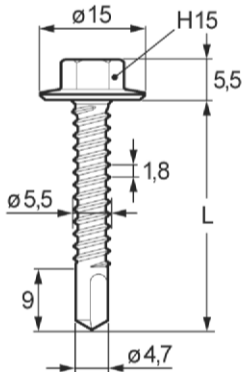
Self-drilling screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$

SD3-T16-6,3 x L, SD3-L12-T16-6,3 x L, SD3-D12-T16-6,3 x L

Annex 35

	<p>Materials</p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating or stainless steel A2 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 6.00 \text{ mm}$</p>
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		t _{II} [mm]														
		1.50		1.75		2.00		2.50		3.00		4.00		5.00		
V _{R,k} [kN]	t _I [mm]	0.50	1.57 ^a	ac	1.67 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac
		0.55	1.71 ^a	ac	1.79 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	a
		0.63	1.94 ^a	ac	1.99 ^a	ac	2.03 ^a	ac	2.03 ^a	ac	2.03 ^a	ac	2.03 ^a	ac	2.03 ^a	a
		0.75	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	a
		0.88	2.86 ^a	ac	2.86 ^a	ac	2.86 ^a	ac	3.04 ^a	ac	3.27 ^a	ac	3.27 ^a	ac	3.27 ^a	a
		1.00	3.43	ac	3.43	ac	3.43	ac	3.74	ac	4.18	ac	4.18	ac	4.18	a
		1.25	3.43	-	3.87	-	4.31	-	5.20	-	6.08	ac	6.08	a	-	-
		1.50	3.43	-	3.87	-	4.31	-	5.20	-	6.08	-	6.08	-	-	-
N _{R,k} [kN]	t _I [mm]	0.50	1.53	ac	1.53	ac	1.53	ac	1.53	ac	1.53	ac	1.53	ac	1.53	ac
		0.55	1.71	ac	1.71	ac	1.71	ac	1.71	ac	1.71	ac	1.71	ac	1.71	a
		0.63	1.98	ac	1.98	ac	1.98	ac	1.98	ac	1.98	ac	1.98	ac	1.98	a
		0.75	2.20	ac	2.41	ac	2.41	ac	2.41	ac	2.41	ac	2.41	ac	2.41	a
		0.88	2.20	ac	2.70	ac	2.86	ac	2.86	ac	2.86	ac	2.86	ac	2.86	a
		1.00	2.20	ac	2.70	ac	3.20	ac	3.29	ac	3.29	ac	3.29	ac	3.29	a
		1.25	2.20	-	2.70	-	3.20	-	4.10	-	4.10	ac	4.10	a	-	-
		1.50	2.20	-	2.70	-	3.20	-	4.30	-	5.00	-	5.00	-	-	-
N _{R,II,k} [kN]		2.20		2.70		3.20		4.30		5.40		n/a		n/a		



Materials

Fastener: Carbon steel with anticorrosion coating

Washer: -

Component I: S280GD to S450GD - EN 10346

Component II: S235 to S355 - EN 10025
S280GD to S450GD - EN 10346
HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 6.00$ mm

		t_{II} [mm]									
		1.50		1.75		2.00		2.50		3.00	
$V_{R,k}$ [kN]	0.50	1.57 ^a	ac	1.67 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac
	0.55	1.71 ^a	ac	1.79 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac
	0.63	1.94 ^a	ac	1.99 ^a	ac	2.03 ^a	ac	2.03 ^a	ac	2.03 ^a	ac
	0.75	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac	2.28 ^a	ac
	t_I [mm]	0.88	2.86 ^a	ac	2.86 ^a	ac	2.86 ^a	ac	3.04 ^a	ac	3.27 ^a
	1.00	3.43	ac	3.43	ac	3.43	ac	3.74	ac	4.18	ac
	1.25	3.43	-	3.87	-	4.31	-	5.20	-	6.08	ac
	1.50	3.43	-	3.87	-	4.31	-	5.20	-	6.08	-
$N_{R,k}$ [kN]	0.50	1.15	ac	1.15	ac	1.15	ac	1.15	ac	1.15	ac
	0.55	1.28	ac	1.28	ac	1.28	ac	1.28	ac	1.28	ac
	0.63	1.80	ac	1.80	ac	1.80	ac	1.80	ac	1.80	ac
	0.75	2.20	ac	2.70	ac	3.20	ac	3.20	ac	3.20	ac
	t_I [mm]	0.88	2.20	ac	2.70	ac	3.20	ac	4.00	ac	4.00
	1.00	2.20	ac	2.70	ac	3.20	ac	4.30	ac	4.80	ac
	1.25	2.20	-	2.70	-	3.20	-	4.30	-	5.40	ac
	1.50	2.20	-	2.70	-	3.20	-	4.30	-	5.40	-
$N_{R,II,k}$ [kN]		2.20		2.70		3.20		4.30		5.40	
										n/a	

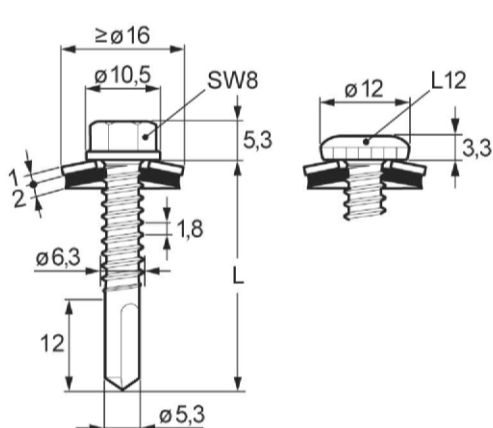
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw

SD6-H15-5,5 x L

Annex 37

	<p><u>Materials</u></p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p><u>Drilling-capacity</u> $\Sigma(t_I + t_{II}) \leq 6.00 \text{ mm}$</p>
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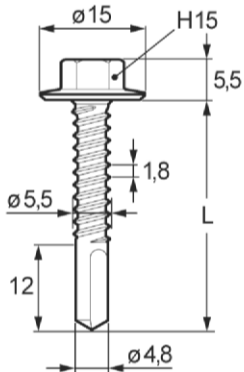
		1.50		1.75		2.00		$t_{II} [\text{mm}]$ 2.50		3.00		4.00		5.00	
$V_{R,k} [\text{kN}]$	0.50	1.97	ac	1.97	ac	1.97	ac	1.97	ac	1.99	ac	1.99	ac	1.99	ac
	0.55	1.99	-	2.02	-	2.05	-	2.13	-	2.19	ac	2.19	ac	2.19	a
	0.63	2.27	-	2.31	-	2.35	-	2.44	-	2.51	ac	2.51	ac	2.51	a
	0.75	2.71	-	2.76	-	2.80	-	2.90	-	2.99	ac	2.99	ac	2.99	a
	$t_I [\text{mm}]$ 0.88	3.18	-	3.27	-	3.36	-	3.54	-	3.72	ac	3.72	ac	3.72	a
	1.00	3.61	-	3.74	-	3.87	-	4.13	-	4.39	ac	4.39	ac	4.39	a
	1.25	3.61	-	3.74	-	3.87	-	4.13	-	4.39	-	4.39	-	-	-
	1.50	3.61	-	3.74	-	3.87	-	4.13	-	4.39	-	4.39	-	-	-
$N_{R,k} [\text{kN}]$	0.50	1.95	ac	1.95	ac	1.95	ac	1.95	ac	1.95	ac	1.95	ac	1.95	ac
	0.55	2.13	-	2.33	-	2.33	-	2.33	-	2.33	ac	2.33	ac	2.33	a
	0.63	2.13	-	2.66	-	2.93	-	2.93	-	2.93	ac	2.93	ac	2.93	a
	0.75	2.13	-	2.66	-	3.20	-	3.83	-	3.83	ac	3.83	ac	3.83	a
	$t_I [\text{mm}]$ 0.88	2.13	-	2.66	-	3.20	-	4.59	-	4.59	ac	4.59	ac	4.59	a
	1.00	2.13	-	2.66	-	3.20	-	4.63	-	5.29	ac	5.29	ac	5.29	a
	1.25	2.13	-	2.66	-	3.20	-	4.63	-	5.29	-	5.29	-	-	-
	1.50	2.13	-	2.66	-	3.20	-	4.63	-	5.29	-	5.29	-	-	-
$N_{R,II,k} [\text{kN}]$		2.13		2.66		3.20		4.63		5.29		n/a		n/a	

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$

SD6-T16-6,3 x L, SD6-L12-T16-6,3 x L

Annex 38



Materials

Fastener: Carbon steel with anticorrosion coating

Washer: -

Component I: S280GD to S450GD - EN 10346

Component II: S235 to S355 - EN 10025
S280GD to S450GD - EN 10346
HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 8.00$ mm

		t _{II} [mm]														
		2.00		2.50		3.00		4.00		5.00		6.00		7.00		
V _{R,k} [kN]	0.50	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^{a)}	ac	
	0.55	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^{a)}	a	
	0.63	2.40	ac	2.40	ac	2.80	ac	2.80	ac	3.00	ac	3.00	ac	3.00	a	
	0.75	2.80	ac	2.80	ac	3.40	ac	3.40	ac	3.40	ac	3.60	ac	3.60	a	
	t _{II} [mm]	0.88	3.20	-	3.20	-	4.00	ac	4.00	ac	4.20	ac	4.20	ac	4.20	a
	1.00	3.80	-	3.80	-	4.40	-	4.60	ac	4.80	ac	4.80	ac	4.80	a	
	1.25	4.80	-	4.80	-	5.80	-	5.80	-	6.00	-	6.40	-	-	-	
	1.50	5.20	-	5.20	-	6.40	-	6.40	-	7.00	-	7.20	-	-	-	
N _{R,k} [kN]	0.50	1.15	ac	1.15	ac	1.15	ac	1.15	ac	1.15	ac	1.15	ac	1.15	ac	
	0.55	1.28	ac	1.28	ac	1.28	ac	1.28	ac	1.28	ac	1.28	ac	1.28	a	
	0.63	1.80	ac	1.80	ac	1.80	ac	1.80	ac	1.80	ac	1.80	ac	1.80	a	
	0.75	3.20	ac	3.20	ac	3.20	ac	3.20	ac	3.20	ac	3.20	ac	3.20	a	
	t _{II} [mm]	0.88	3.20	-	4.00	-	4.00	ac	4.00	ac	4.00	ac	4.00	ac	4.00	a
	1.00	3.20	-	4.30	-	4.80	-	4.80	ac	4.80	ac	4.80	ac	4.80	a	
	1.25	3.20	-	4.30	-	5.40	-	5.60	-	5.60	-	5.60	-	-	-	
	1.50	3.20	-	4.30	-	5.40	-	5.80	-	6.00	-	6.00	-	-	-	
N _{R,II,k} [kN]		3.20		4.30		5.40		n/a		n/a		n/a		n/a		

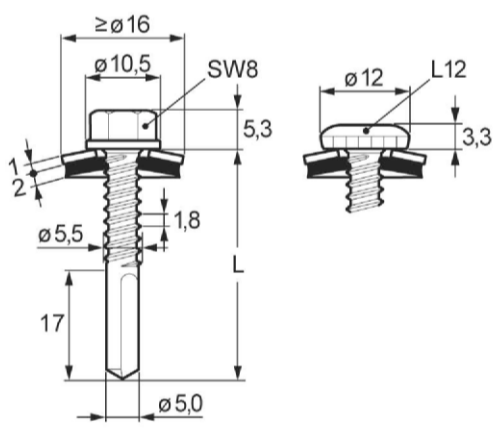
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw

SD8-H15-5,5 x L

Annex 39

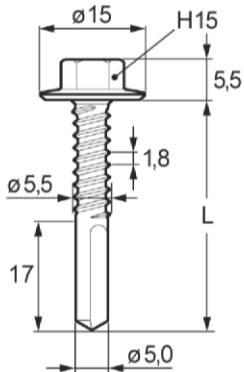
	<p>Materials</p> <p>Fastener: Carbon steel with anticorrosion coating</p> <p>Washer: Carbon steel with anticorrosion coating or stainless steel A2 - EN ISO 3506 with EPDM-seal</p> <p>Component I: S280GD to S450GD - EN 10346</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 14.00 \text{ mm}$</p>
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			t _{II} [mm]											
			4.00		5.00		6.00		8.00		10.00		12.00	
V _{R,k} [kN]	t _I [mm]	0.50	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac
		0.55	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac
		0.63	2.63	ac	2.63	ac	2.63	ac	2.63	ac	2.63	ac	2.63	ac
		0.75	5.25	ac	5.25	ac	5.25	ac	5.25	ac	5.25	ac	5.25	ac
		0.88	6.22	ac	6.35	ac	6.49	ac	6.49	ac	6.49	ac	6.49	ac
		1.00	7.19	ac	7.46	ac	7.72	ac	7.72	ac	7.72	ac	7.72	ac
		1.25	7.19	-	7.46	-	7.72	-	8.22	-	8.22	-	8.22	-
		1.50	7.19	-	7.46	-	7.72	-	8.72	-	8.72	-	8.72	-
N _{R,k} [kN]	t _I [mm]	0.50	1.53	ac	1.53	ac	1.53	ac	1.53	ac	1.53	ac	1.53	ac
		0.55	1.71	ac	1.71	ac	1.71	ac	1.71	ac	1.71	ac	1.71	ac
		0.63	1.98	ac	1.98	ac	1.98	ac	1.98	ac	1.98	ac	1.98	ac
		0.75	2.41	ac	2.41	ac	2.41	ac	2.41	ac	2.41	ac	2.41	ac
		0.88	2.86	ac	2.86	ac	2.86	ac	2.86	ac	2.86	ac	2.86	ac
		1.00	3.29	ac	3.29	ac	3.29	ac	3.29	ac	3.29	ac	3.29	ac
		1.25	4.10	-	4.10	-	4.10	-	4.10	-	4.10	-	4.10	-
		1.50	5.00	-	5.00	-	5.00	-	5.00	-	5.00	-	5.00	-
N _{R,II,k} [kN]			6.99		8.75		9.62		n/a		n/a		n/a	

Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

<p>Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$</p>	<p>Annex 40</p>
<p>SD14-T16-5,5 x L, SD14-L12-T16-5,5 x L, SD14-S16-5,5 x L, SD14-L12-S16-5,5 x L</p>	



Materials

Fastener: Carbon steel with anticorrosion coating

Washer: -

Component I: S280GD to S450GD - EN 10346

Component II: S235 to S355 - EN 10025
S280GD to S450GD - EN 10346
HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 14.00$ mm

		t_{II} [mm]											
		4.00		5.00		6.00		8.00		10.00		12.00	
$V_{R,k}$ [kN]	0.50	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac	1.76 ^a	ac
	0.55	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac	1.86 ^a	ac
	0.63	2.63	ac	2.63	ac	2.63	ac	2.63	ac	2.63	ac	2.63	ac
	0.75	5.25	ac	5.25	ac	5.25	ac	5.25	ac	5.25	ac	5.25	ac
	0.88	6.22	ac	6.35	ac	6.49	ac	6.49	ac	6.49	ac	6.49	ac
	1.00	7.19	ac	7.46	ac	7.72	ac	7.72	ac	7.72	ac	7.72	ac
	1.25	7.19	-	7.46	-	7.72	-	8.22	-	8.22	-	8.22	-
	1.50	7.19	-	7.46	-	7.72	-	8.72	-	8.72	-	8.72	-
$N_{R,k}$ [kN]	0.50	1.15	ac	1.15	ac	1.15	ac	1.15	ac	1.15	ac	1.15	ac
	0.55	1.28	ac	1.28	ac	1.28	ac	1.28	ac	1.28	ac	1.28	ac
	0.63	2.00	ac	2.00	ac	2.00	ac	2.00	ac	2.00	ac	2.00	ac
	0.75	2.90	ac	2.90	ac	2.90	ac	2.90	ac	2.90	ac	2.90	ac
	0.88	3.62	ac	3.62	ac	3.62	ac	3.62	ac	3.62	ac	3.62	ac
	1.00	4.33	ac	4.33	ac	4.33	ac	4.33	ac	4.33	ac	4.33	ac
	1.25	6.13	-	6.13	-	6.13	-	6.13	-	6.13	-	6.13	-
	1.50	6.99	-	8.75	-	9.62	-	9.62	-	9.62	-	9.62	-
$N_{R,II,k}$ [kN]		6.99		8.75		9.62		n/a		n/a		n/a	

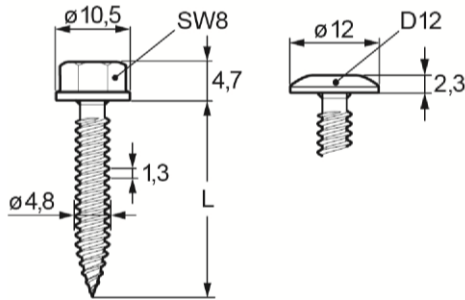
Additional definitions

Index ^a: For component I made of S320GD to S450GD the resistance value may be increased by 8.3%.

Self-drilling screw

SD14-H15-5,5 x L

Annex 41



Materials

Fastener:	Carbon steel with anticorrosion coating
Washer:	-
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

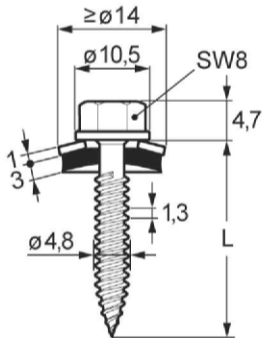
		$t_{II} \text{ [mm]}$				
		0.63	0.75	0.88	1.00	1.25
$V_{R,k} \text{ [kN]}$	0.63	1.48	1.48	1.48	1.48	1.48
	0.75	1.48	2.90	2.90	2.90	2.90
	0.88	1.48	2.90	3.78	3.78	3.78
	1.00	1.48	2.90	3.78	4.59	4.59
	1.25	1.48	2.90	3.78	4.59	4.59
$N_{R,k} \text{ [kN]}$	0.63	1.16	1.34	1.65	1.88	1.88
	0.75	1.16	1.34	1.65	1.94	2.35
	0.88	1.16	1.34	1.65	1.94	2.35
	1.00	1.16	1.34	1.65	1.94	2.35
	1.25	1.16	1.34	1.65	1.94	2.35
$N_{R,II,k} \text{ [kN]}$		1.16	1.34	1.65	1.94	2.62

Additional definitions

Self-drilling screw

CDM-4,8 x L, CDM-D12-4,8 x L

Annex 42



Materials

Fastener:	Carbon steel with anticorrosion coating
Washer:	Aluminum alloy - EN 573 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.00 \text{ mm}$

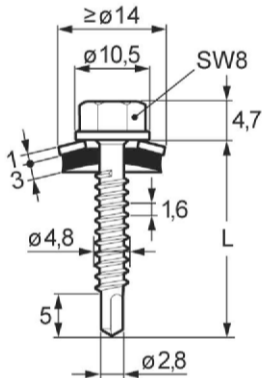
		$t_{II} [\text{mm}]$						
		0.40	0.50	0.55	0.63	0.75	0.88	1.00
$V_{R,k} [\text{kN}]$	0.40	0.74	0.74	0.74	0.74	0.74	0.74	0.74
	0.50	0.74	0.94	0.94	0.94	0.94	0.94	0.94
	0.55	0.74	0.94	1.06	1.06	1.06	1.06	1.06
	0.63	0.74	0.94	1.06	1.25	1.25	1.25	1.25
	0.75	0.74	0.94	1.06	1.25	2.29	2.29	2.29
	0.88	0.74	0.94	1.06	1.25	2.29	2.98	2.98
	1.00	0.74	0.94	1.06	1.25	2.29	2.98	3.61
$N_{R,k} [\text{kN}]$	0.40	0.69	0.89	1.00	1.16	1.34	1.58	1.58
	0.50	0.69	0.89	1.00	1.16	1.34	1.65	1.77
	0.55	0.69	0.89	1.00	1.16	1.34	1.65	1.94
	0.63	0.69	0.89	1.00	1.16	1.34	1.65	1.94
	0.75	0.69	0.89	1.00	1.16	1.34	1.65	1.94
	0.88	0.69	0.89	1.00	1.16	1.34	1.65	1.94
	1.00	0.69	0.89	1.00	1.16	1.34	1.65	1.94
$N_{R,II,k} [\text{kN}]$		0.69	0.89	1.00	1.16	1.34	1.65	1.94

Additional definitions

Self-drilling screw with sealing washer $\geq \text{Ø } 14 \text{ mm}$

SLG-T-A14-4,8 x L

Annex 43



Materials

Fastener:	Carbon steel with anticorrosion coating
Washer:	Aluminum alloy - EN 573 with EPDM-seal
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

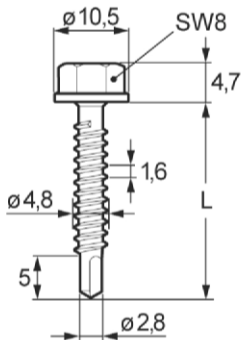
		$t_{II} [\text{mm}]$								
		0.40	0.50	0.55	0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} [\text{kN}]$	0.40	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.58
	0.50	0.58	0.69	0.69	0.69	0.69	0.69	0.69	0.69	0.69
	0.55	0.58	0.69	0.80	0.80	0.80	0.80	0.80	0.80	0.80
	0.63	0.58	0.69	0.80	0.98	0.98	0.98	0.98	0.98	0.98
	0.75	0.58	0.69	0.80	0.98	1.26	1.26	1.26	1.26	1.26
	0.88	0.58	0.69	0.80	0.98	1.26	1.82	1.82	1.82	1.82
	1.00	0.58	0.69	0.80	0.98	1.26	1.82	2.35	2.35	2.35
	1.25	0.58	0.69	0.80	0.98	1.26	1.82	2.35	2.35	-
	1.50	0.58	0.69	0.80	0.98	1.26	1.82	2.35	-	-
$N_{R,k} [\text{kN}]$	0.40	0.30	0.42	0.49	0.80	1.00	1.09	1.09	1.09	1.09
	0.50	0.30	0.42	0.49	0.80	1.00	1.40	1.70	1.92	1.92
	0.55	0.30	0.42	0.49	0.80	1.00	1.40	1.70	2.10	2.10
	0.63	0.30	0.42	0.49	0.80	1.00	1.40	1.70	2.10	2.10
	0.75	0.30	0.42	0.49	0.80	1.00	1.40	1.70	2.10	2.10
	0.88	0.30	0.42	0.49	0.80	1.00	1.40	1.70	2.10	2.10
	1.00	0.30	0.42	0.49	0.80	1.00	1.40	1.70	2.10	2.10
	1.25	0.30	0.42	0.49	0.80	1.00	1.40	1.70	2.10	-
	1.50	0.30	0.42	0.49	0.80	1.00	1.40	1.70	-	-
$N_{R,II,k} [\text{kN}]$		0.30	0.42	0.49	0.80	1.00	1.40	1.70	2.10	n/a

Additional definitions

Self-drilling screw with sealing washer $\geq \varnothing 14 \text{ mm}$

SL2-T-A14-4,8 x L

Annex 44



Materials

Fastener:	Carbon steel with anticorrosion coating
Washer:	-
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

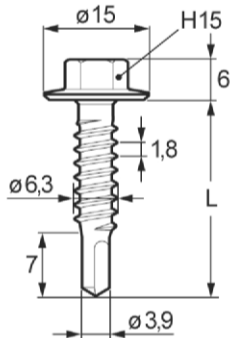
		$t_{II} \text{ [mm]}$					
		0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} \text{ [kN]}$	0.63	1.40	1.40	1.90	2.40	2.40	2.40
	0.75	1.40	1.90	1.90	2.60	2.60	2.60
	0.88	1.80	1.90	2.80	2.80	2.80	2.80
	$t_I \text{ [mm]}$ 1.00	2.10	2.50	2.80	3.60	3.60	3.60
	1.25	2.10	2.50	2.80	3.60	3.60	-
	1.50	2.10	2.50	2.80	3.60	-	-
$N_{R,k} \text{ [kN]}$	0.63	0.80	1.00	1.40	1.70	2.10	2.10
	0.75	0.80	1.00	1.40	1.70	2.10	2.10
	0.88	0.80	1.00	1.40	1.70	2.10	2.10
	$t_I \text{ [mm]}$ 1.00	0.80	1.00	1.40	1.70	2.10	2.10
	1.25	0.80	1.00	1.40	1.70	2.10	-
	1.50	0.80	1.00	1.40	1.70	-	-
$N_{R,II,k} \text{ [kN]}$		0.80	1.00	1.40	1.70	2.10	n/a

Additional definitions

Self-drilling screw

SL2-4,8 x L

Annex 45



Materials

Fastener: Carbon steel with anticorrosion coating

Washer: -

Component I: S280GD to S450GD - EN 10346

Component II: S280GD to S450GD - EN 10346
HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

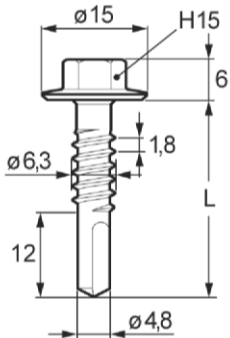
		$t_{II} \text{ [mm]}$					
		0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} \text{ [kN]}$	0.63	0.90	1.00	1.10	1.30	1.60	1.60
	0.75	0.90	2.70	2.70	2.70	2.70	2.70
	0.88	0.90	2.70	3.60	3.60	3.60	3.60
	1.00	0.90	2.70	3.60	3.90	4.10	4.10
	1.25	0.90	2.70	3.60	3.90	4.10	-
	1.50	0.90	2.70	3.60	3.90	-	-
$N_{R,k} \text{ [kN]}$	0.63	0.80	1.10	1.40	1.60	2.10	2.10
	0.75	0.80	1.10	1.40	1.60	2.10	2.10
	0.88	0.80	1.10	1.40	1.60	2.10	2.10
	1.00	0.80	1.10	1.40	1.60	2.10	2.10
	1.25	0.80	1.10	1.40	1.60	2.10	-
	1.50	0.80	1.10	1.40	1.60	-	-
$N_{R,II,k} \text{ [kN]}$		0.80	1.10	1.40	1.60	2.10	n/a

Additional definitions

Self-drilling screw

SL2-H15-6,3 x L

Annex 46



Materials

Fastener:	Carbon steel with anticorrosion coating
Washer:	-
Component I:	S280GD to S450GD - EN 10346
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.50 \text{ mm}$

		$t_{II} \text{ [mm]}$				
		1.00	1.25	1.50	1.75	2.00
$V_{R,k} \text{ [kN]}$	1.00	-	3.50	4.10	4.10	4.10
	1.25	3.20	3.60	4.10	4.10	4.10
	1.50	3.20	3.60	5.40	5.40	4.10
	1.75	3.20	3.60	5.40	5.40	-
	2.00	3.20	3.60	5.40	-	-
$N_{R,k} \text{ [kN]}$	1.00	-	2.20	2.60	2.60	2.60
	1.25	1.40	2.20	2.60	2.60	2.60
	1.50	1.40	2.20	2.60	2.60	2.60
	1.75	1.40	2.20	2.60	2.60	-
	2.00	1.40	2.20	2.60	-	-
$N_{R,II,k} \text{ [kN]}$		1.40	2.20	2.60	n/a	n/a

Additional definitions

Self-drilling screw

SL3-H15-6,3 x L

Annex 47

	Materials Fastener: Stainless steel A2 or A4 - EN ISO 3506 Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal Component I: S280GD to S450GD - EN 10346 Component II: Timber (coniferous timber) - EN 14081
	Drilling-capacity $\Sigma(t_i) \leq 2.00 \text{ mm}$
	Characteristics $M_{y,Rk} = 7.9 \text{ Nm}$ $f_{ax,k} = 13.2 \text{ N/mm}^2$ ($l_{ef} = 25 \text{ mm}$, $\rho_a = 350 \text{ kg/m}^3$)

		l _{ef} [mm]						
		25	30	35	40	45		
V _{R,k} [kN]	0.50	1.02	1.02	1.02	1.02	1.02	1.02	V _{R,I,k} [kN]
	0.55	1.02	1.10	1.10	1.10	1.10	1.10	
	0.63	1.02	1.21	1.21	1.21	1.21	1.21	
	0.75	1.02	1.23	1.40	1.40	1.40	1.40	
	0.88	1.02	1.23	1.40	1.40	1.40	1.40	
	1.00	1.02	1.23	1.40	1.40	1.40	1.40	
	1.25	1.02	1.23	1.40	1.40	1.40	1.40	
	1.50	1.02	1.23	1.40	1.40	1.40	1.40	
N _{R,k} [kN]	0.50	1.59	1.59	1.59	1.59	1.59	1.59	N _{R,I,k} [kN]
	0.55	1.78	1.93	1.93	1.93	1.93	1.93	
	0.63	1.78	2.14	2.44	2.44	2.44	2.44	
	0.75	1.78	2.14	2.49	2.85	3.21	3.28	
	0.88	1.78	2.14	2.49	2.85	3.21	3.28	
	1.00	1.78	2.14	2.49	2.85	3.21	3.28	
	1.25	1.78	2.14	2.49	2.85	3.21	3.28	
	1.50	1.78	2.14	2.49	2.85	3.21	3.28	
N _{R,II,k} [kN]		1.78	2.14	2.49	2.85	3.21		

Additional definitions

The indicated resistance values $N_{R,k}$ (and $N_{R,II,k}$) applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350 \text{ kg/m}^3$. $N_{R,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,k}(k_{mod}, \rho_k) = \min \left\{ N_{R,I,k} \left| N_{R,II,k} \cdot \frac{k_{mod}}{0.9} \cdot \frac{\rho_k}{350} \right. \right\}$.

Self-drilling screw with sealing washer $\geq \varnothing 16 \text{ mm}$

SW2-S-S16-6,0 x L, SW2-S-L12-S16-6,0 x L

Annex 48

	Materials Fastener: Stainless steel A2 or A4 - EN ISO 3506 Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal Component I: S280GD to S450GD - EN 10346 Component II: Timber (coniferous timber) - EN 14081
	Drilling-capacity $\Sigma(t_i) \leq 2.00 \text{ mm}$
	Characteristics $M_{y,Rk} = 12.1 \text{ Nm}$ $f_{ax,k} = 13.2 \text{ N/mm}^2$ ($l_{ef} = 35 \text{ mm}$, $\rho_a = 350 \text{ kg/m}^3$)

		$l_{ef} [\text{mm}]$						
		35	45	55	65	75		
$V_{R,k} [\text{kN}]$	0.50	1.55	1.55	1.55	1.55	1.55	1.55	$V_{R,I,k} [\text{kN}]$
	0.55	1.71	1.71	1.71	1.71	1.71	1.71	
	0.63	1.73	2.23	2.73	2.90	2.90	2.90	
	0.75	1.73	2.23	2.73	3.14	3.34	3.50	
	0.88	1.73	2.23	2.73	3.14	3.34	4.00	
	1.00	1.73	2.23	2.73	3.14	3.34	4.50	
	1.25	1.73	2.23	2.73	3.14	3.34	5.40	
	1.50	1.73	2.23	2.73	3.14	3.34	5.70	
$N_{R,k} [\text{kN}]$	0.50	1.68	1.68	1.68	1.68	1.68	1.68	$N_{R,I,k} [\text{kN}]$
	0.55	1.88	1.88	1.88	1.88	1.88	1.88	
	0.63	2.70	2.70	2.70	2.70	2.70	2.70	
	0.75	2.70	3.40	3.40	3.40	3.40	3.40	
	0.88	2.70	3.47	4.10	4.10	4.10	4.10	
	1.00	2.70	3.47	4.25	4.80	4.80	4.80	
	1.25	2.70	3.47	4.25	5.02	5.60	5.60	
	1.50	2.70	3.47	4.25	5.02	5.60	5.60	
$N_{R,II,k} [\text{kN}]$		2.70	3.47	4.25	5.02	5.79		

Additional definitions

The indicated resistance values $N_{R,k}$ (and $N_{R,II,k}$) applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350 \text{ kg/m}^3$. $N_{R,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,k}(k_{mod}, \rho_k) = \min \left\{ N_{R,I,k} \left| N_{R,II,k} \cdot \frac{k_{mod}}{0.9} \cdot \frac{\rho_k}{350} \right. \right\}$.

Self-drilling screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$

SXW-S16-6,5 x L, SXW-L12-S16-6,5 x L

Annex 49

	Materials Fastener: Stainless steel A2, A4 or 1.4547 - EN ISO 3506 Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal Component I: S280GD to S450GD - EN 10346 Component II: Timber (coniferous timber) - EN 14081
	Drilling-capacity -
	Characteristics $M_{y,Rk}$ = 13.9 Nm $f_{ax,k}$ = 13.2 N/mm ² (l_{ef} = 29 mm, ρ_a = 350 kg/m ³)

		l_p [mm]						
		35	45	55	65	75		
d_{pd} [mm]		4.0						
$V_{R,k}$ [kN]	0.50	1.55	1.55	1.55	1.55	1.55	$V_{R,I,k}$ [kN]	1.55
	0.55	1.71	1.71	1.71	1.71	1.71		1.71
	0.63	1.73	2.23	2.73	2.90	2.90		2.90
	0.75	1.73	2.23	2.73	3.14	3.34		3.50
	0.88	1.73	2.23	2.73	3.14	3.34		4.00
	1.00	1.73	2.23	2.73	3.14	3.34		4.50
	1.25	1.73	2.23	2.73	3.14	3.34		5.40
	1.50	1.73	2.23	2.73	3.14	3.34		5.70
$N_{R,k}$ [kN]	0.50	1.68	1.68	1.68	1.68	1.68	$N_{R,I,k}$ [kN]	1.68
	0.55	1.88	1.88	1.88	1.88	1.88		1.88
	0.63	2.70	2.70	2.70	2.70	2.70		2.70
	0.75	2.70	3.40	3.40	3.40	3.40		3.40
	0.88	2.70	3.47	4.10	4.10	4.10		4.10
	1.00	2.70	3.47	4.25	4.80	4.80		4.80
	1.25	2.70	3.47	4.25	5.02	5.60		5.60
	1.50	2.70	3.47	4.25	5.02	5.60		5.60
$N_{R,II,k}$ [kN]		2.70	3.47	4.25	5.02	5.79		

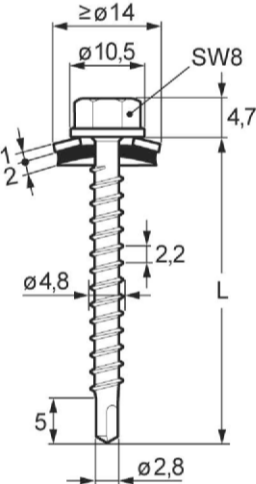
Additional definitions

The indicated resistance values $N_{R,k}$ (and $N_{R,II,k}$) applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350 \text{ kg/m}^3$. $N_{R,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,k}(k_{mod}, \rho_k) = \min \left\{ N_{R,I,k} \mid N_{R,II,k} * \frac{k_{mod}}{0.9} * \frac{\rho_k}{350} \right\}$.

Self-tapping screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$

TDA-S-S16-6,5 x L

Annex 50

	Materials Fastener: Carbon steel with anticorrosion coating Washer: Aluminum alloy - EN 573 with EPDM-seal Component I: S280GD to S450GD - EN 10346 Component II: Timber (coniferous timber) - EN 14081
	Drilling-capacity $\Sigma(t_i) \leq 2.00 \text{ mm}$
	Characteristics $M_{y,Rk} = 6.1 \text{ Nm}$ $f_{ax,k} = 13.2 \text{ N/mm}^2$ ($l_{ef} = 25 \text{ mm}$, $\rho_a = 350 \text{ kg/m}^3$)

		l _{ef} [mm]						
		25	30	35	40	45		
V _{R,k} [kN]	0.50	0.90	1.08	1.19	1.19	1.19	1.19	V _{R,I,k} [kN]
	0.55	0.90	1.08	1.26	1.28	1.28	1.28	
	0.63	0.90	1.08	1.26	1.42	1.42	1.42	
	0.75	0.90	1.08	1.26	1.44	1.62	1.63	
	0.88	0.90	1.08	1.26	1.44	1.62	1.72	
	1.00	0.90	1.08	1.26	1.44	1.62	1.81	
	1.25	0.90	1.08	1.26	1.44	1.62	1.81	
	1.50	0.90	1.08	1.26	1.44	1.62	1.81	
N _{R,k} [kN]	0.50	1.43	1.71	1.92	1.92	1.92	1.92	N _{R,I,k} [kN]
	0.55	1.43	1.71	2.00	2.15	2.15	2.15	
	0.63	1.43	1.71	2.00	2.28	2.49	2.49	
	0.75	1.43	1.71	2.00	2.28	2.57	3.02	
	0.88	1.43	1.71	2.00	2.28	2.57	3.62	
	1.00	1.43	1.71	2.00	2.28	2.57	4.18	
	1.25	1.43	1.71	2.00	2.28	2.57	4.18	
	1.50	1.43	1.71	2.00	2.28	2.57	4.18	
N _{R,II,k} [kN]		1.43	1.71	2.00	2.28	2.57		

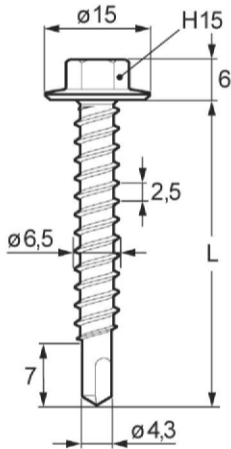
Additional definitions

The indicated resistance values $N_{R,k}$ (and $N_{R,II,k}$) applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350 \text{ kg/m}^3$. $N_{R,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,k}(k_{mod}, \rho_k) = \min \left\{ N_{R,I,k} \left| N_{R,II,k} * \frac{k_{mod}}{0.9} * \frac{\rho_k}{350} \right. \right\}$.

Self-drilling screw with sealing washer $\geq \varnothing 14 \text{ mm}$

SW-T-A14-4,8 x L

Annex 51



Materials

Fastener:	Carbon steel with anticorrosion coating
Washer:	-
Component I:	S280GD to S450GD - EN 10346
Component II:	Timber (coniferous timber) - EN 14081

Drilling-capacity $\Sigma(t_i) \leq 2.00$ mm

Characteristics

$M_{y,Rk}$	=	14.9 Nm
$f_{ax,k}$	=	13.2 N/mm ² ($l_{ef} = 35$ mm, $\rho_a = 350$ kg/m ³)

		l _{ef} [mm]						
		35	45	55	65	75		
V _{R,k} [kN]	0.50	1.58	1.58	1.58	1.58	1.58	1.58	V _{R,I,k} [kN]
	0.55	1.73	1.73	1.73	1.73	1.73	1.73	
	0.63	1.73	1.97	1.97	1.97	1.97	1.97	
	0.75	1.73	2.23	2.33	2.33	2.33	2.33	
	0.88	1.73	2.23	2.33	2.33	2.33	2.33	
	1.00	1.73	2.23	2.33	2.33	2.33	2.33	
	1.25	1.73	2.23	2.33	2.33	2.33	2.33	
	1.50	1.73	2.23	2.33	2.33	2.33	2.33	
N _{R,k} [kN]	0.50	1.84	1.84	1.84	1.84	1.84	1.84	N _{R,I,k} [kN]
	0.55	2.01	2.01	2.01	2.01	2.01	2.01	
	0.63	2.29	2.29	2.29	2.29	2.29	2.29	
	0.75	2.70	2.71	2.71	2.71	2.71	2.71	
	0.88	2.70	3.47	3.55	3.55	3.55	3.55	
	1.00	2.70	3.47	4.25	4.33	4.33	4.33	
	1.25	2.70	3.47	4.25	4.33	4.33	4.33	
	1.50	2.70	3.47	4.25	4.33	4.33	4.33	
N _{R,II,k} [kN]		2.70	3.47	4.25	5.02	5.79		

Additional definitions

The indicated resistance values $N_{R,k}$ (and $N_{R,II,k}$) applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350$ kg/m³. $N_{R,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,k}(k_{mod}, \rho_k) = \min \left\{ N_{R,I,k} \left| N_{R,II,k} * \frac{k_{mod}}{0.9} * \frac{\rho_k}{350} \right. \right\}$.

Self-drilling screw

SW3-T-H15-6,5 x L

Annex 53

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: Aluminum alloy - EN 573</p> <p>Component II: Aluminum alloy - EN 573</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 3.00 \text{ mm}$</p>
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Component I and II $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$				
		1.00	1.20	1.50	2.00	2.50
$V_{R,k} [\text{kN}]$	0.50	0.65	-	0.69	-	0.69
	0.60	0.80	-	0.80	-	-
	0.70	0.99	-	0.99	-	-
	0.80	1.19	-	1.19	-	-
	0.90	1.31	-	1.31	-	-
	1.00	1.42	-	1.42	-	-
	1.20	1.42	-	1.45	-	-
	1.50	1.42	-	1.45	-	-
$N_{R,II,k} [\text{kN}]$		0.72	0.82	1.26	1.85	2.65

Component I and II $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$				
		1.00	1.20	1.50	2.00	2.50
$V_{R,k} [\text{kN}]$	0.50	0.85	-	0.90	-	0.90
	0.60	1.04	-	1.04	-	-
	0.70	1.30	-	1.30	-	-
	0.80	1.55	-	1.55	-	-
	0.90	1.70	-	1.70	-	-
	1.00	1.85	-	1.85	-	-
	1.20	1.85	-	1.89	-	-
	1.50	1.85	-	1.89	-	-
$N_{R,II,k} [\text{kN}]$		0.93	1.06	1.64	2.41	3.45

Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

<p>Self-drilling screw with sealing washer $\geq \text{Ø } 12 \text{ mm}$</p>	<p>Annex 54</p>
<p>SX3-S12-6,0 x L, SX3-L12-S12-6,0 x L, SX3-D12-S12-6,0 x L</p>	

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: Aluminum alloy - EN 573</p> <p>Component II: Aluminum alloy - EN 573</p> <p>Drilling-capacity $\Sigma(t_i + t_{II}) \leq 5.00 \text{ mm}$</p>
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Component I and II $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		1.50	2.00	2.50	3.00	4.00	
$V_{R,k} [\text{kN}]$	0.50	0.71	-	0.89	-	0.89	-
	0.60	0.83	-	1.06	-	1.06	-
	0.70	0.95	-	1.23	-	1.23	-
	0.80	1.06	-	1.40	-	1.40	-
	$t_i [\text{mm}]$	0.90	1.18	1.49	1.52	1.55	1.60
		1.00	1.30	1.57	1.63	1.69	1.80
		1.20	1.30	1.74	1.86	1.97	-
		1.50	1.30	1.74	1.86	1.97	-
$N_{R,II,k} [\text{kN}]$		1.00	1.13	1.74	2.35	3.88	

Component I and II $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		1.50	2.00	2.50	3.00	4.00	
$V_{R,k} [\text{kN}]$	0.50	0.76	-	1.16	-	1.16	-
	0.60	0.90	-	1.38	-	1.38	-
	0.70	1.04	-	1.60	-	1.61	-
	0.80	1.18	-	1.82	-	1.83	-
	$t_i [\text{mm}]$	0.90	1.32	1.93	1.98	2.02	2.09
		1.00	1.46	2.04	2.13	2.20	2.35
		1.20	1.46	2.26	2.42	2.57	-
		1.50	1.46	2.26	2.42	2.57	-
$N_{R,II,k} [\text{kN}]$		1.31	1.48	2.28	3.07	5.05	

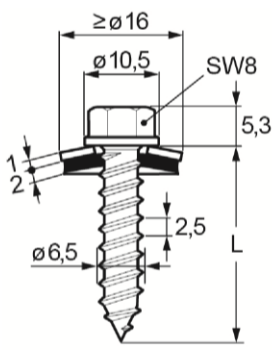
Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-drilling screw with sealing washer $\geq \text{Ø } 12 \text{ mm}$

SX5-S12-5,5 x L, SX5-L12-S12-5,5 x L, SX5-D12-S12-5,5 x L

Annex 55

	Materials Fastener: Stainless steel A2, A4 or 1.4547 - EN ISO 3506 Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal Component I: Aluminum alloy - EN 573 Component II: Aluminum alloy - EN 573
	Drilling-capacity -

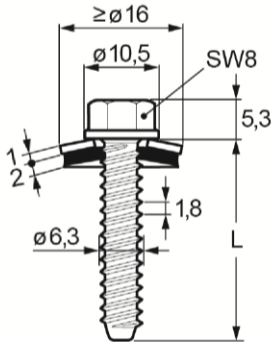
Component I and II R _m ≥ 165 N/mm ²		t _{li} [mm]											
		1.00		1.20		1.50		2.00		2.50		3.00	
d _{pd} [mm]		4.5						5.0				5.3	
V _{R,k} [kN]	0.50	0.65	-	0.82	-	0.86	-	0.86	-	0.86	-	0.86	-
	0.60	0.65	-	0.82	-	1.03	-	1.03	-	1.03	-	1.03	-
	0.70	0.65	-	0.82	-	1.03	-	1.20	-	1.20	-	1.20	-
	0.80	0.65	-	0.82	-	1.03	-	1.37	-	1.37	-	1.37	-
	0.90	0.65	-	0.82	-	1.03	-	1.37	-	1.46	-	1.54	-
	1.00	0.67	-	0.82	-	1.03	-	1.37	-	1.55	-	1.72	-
	1.20	0.67	-	0.88	-	1.08	-	1.41	-	1.74	-	2.06	-
	1.50	0.67	-	0.88	-	1.24	-	1.53	-	1.83	-	2.13	-
N _{R,II,k} [kN]		0.42		0.55		0.77		1.19		1.69		2.19	

Component I and II R _m ≥ 215 N/mm ²		t _{II} [mm]							
		1.00	1.20	1.50	2.00	2.50	3.00		
d _{pd} [mm]		4.5			5.0		5.3		
V _{R,k} [kN] t _I [mm]	0.50	0.85	-	1.06	-	1.12	-	1.12	-
	0.60	0.85	-	0.06	-	1.34	-	1.34	-
	0.70	0.85	-	1.06	-	1.34	-	1.57	-
	0.80	0.85	-	1.06	-	1.34	-	1.79	-
	0.90	0.85	-	1.06	-	1.34	-	1.78	-
	1.00	0.88	-	1.06	-	1.34	-	2.01	-
	1.20	0.88	-	1.15	-	1.41	-	1.83	-
	1.50	0.88	-	1.15	-	1.61	-	2.00	-
N _{R,II,k} [kN]		0.55	0.71	1.01	1.55	2.20	2.85		

Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-tapping screw with sealing washer ≥ Ø 16 mm	Annex 56
TDA-S-S16-6,5 x L	



Materials

Fastener:	Stainless steel A2, A4 or 1.4547 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	Aluminum alloy - EN 573
Component II:	Aluminum alloy - EN 573

Drilling-capacity -

Component I and II $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		1.50	2.00	2.50	3.00	4.00	≥ 6.00
$d_{pd} [\text{mm}]$		4.5	5.0			5.3	5.5
$V_{R,k} [\text{kN}]$	0.50	0.83	-	0.83	-	0.83	-
	0.60	1.00	-	1.00	-	1.00	-
	0.70	1.00	-	1.16	-	1.16	-
	0.80	1.00	-	1.33	-	1.33	-
	0.90	1.00	-	1.33	-	1.50	-
	1.00	1.00	-	1.33	-	1.66	-
	1.20	1.06	-	1.37	-	2.00	-
	1.50	1.22	-	1.50	-	2.07	-
$N_{R,II,k} [\text{kN}]$		0.76	1.17	1.64	2.15	4.21	6.09

Component I and II $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		1.50	2.00	2.50	3.00	4.00	≥ 6.00
$d_{pd} [\text{mm}]$		4.5	5.0			5.3	5.5
$V_{R,k} [\text{kN}]$	0.50	1.08	-	1.08	-	1.08	-
	0.60	1.30	-	1.30	-	1.30	-
	0.70	1.30	-	1.52	-	1.52	-
	0.80	1.30	-	1.73	-	1.73	-
	0.90	1.30	-	1.73	-	1.95	-
	1.00	1.30	-	1.73	-	2.17	-
	1.20	1.38	-	1.79	-	2.60	-
	1.50	1.59	-	1.96	-	2.70	-
$N_{R,II,k} [\text{kN}]$		0.99	1.53	2.13	2.80	5.48	7.93

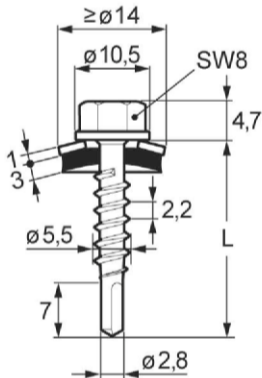
Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-tapping screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$

TDB-S-S16-6,3 x L

Annex 57



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	Aluminum alloy - EN 573
Component II:	Aluminum alloy - EN 573

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

Component I and II $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$							
		0.50	0.60	0.70	0.80	0.90	1.00	1.20	1.50
$V_{R,k} [\text{kN}]$	0.50	0.31	0.31	0.31	0.31	0.31	0.31	0.31	0.31
	0.60	0.31	0.45	0.45	0.45	0.45	0.45	0.45	0.45
	0.70	0.31	0.45	0.59	0.59	0.59	0.59	0.59	0.59
	0.80	0.31	0.45	0.59	0.73	0.73	0.73	0.73	0.73
	0.90	0.31	0.45	0.59	0.73	0.82	0.82	0.82	0.82
	1.00	0.31	0.45	0.59	0.73	0.82	0.91	0.91	0.91
	1.20	0.31	0.45	0.59	0.73	0.82	0.91	0.91	-
	1.50	0.31	0.45	0.59	0.73	0.82	0.91	-	-
$N_{R,II,k} [\text{kN}]$		0.26	0.36	0.47	0.57	0.67	0.77	n/a	n/a

Component I and II $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$							
		0.50	0.60	0.70	0.80	0.90	1.00	1.20	1.50
$V_{R,k} [\text{kN}]$	0.50	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40
	0.60	0.40	0.58	0.58	0.58	0.58	0.58	0.58	0.58
	0.70	0.40	0.58	0.77	0.77	0.77	0.77	0.77	0.77
	0.80	0.40	0.58	0.77	0.95	0.95	0.95	0.95	0.95
	0.90	0.40	0.58	0.77	0.95	1.07	1.07	1.07	1.07
	1.00	0.40	0.58	0.77	0.95	1.07	1.18	1.18	1.18
	1.20	0.40	0.58	0.77	0.95	1.07	1.18	1.18	-
	1.50	0.40	0.58	0.77	0.95	1.07	1.18	-	-
$N_{R,II,k} [\text{kN}]$		0.34	0.48	0.61	0.75	0.88	1.00	n/a	n/a

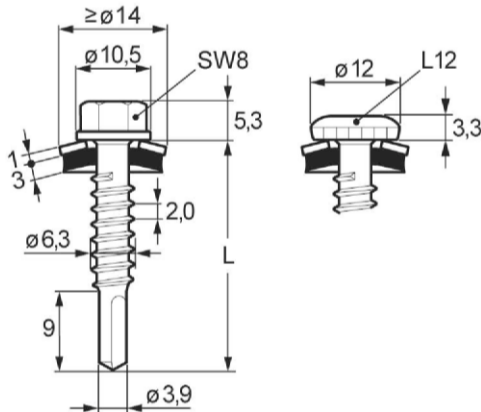
Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-drilling screw with sealing washer $\geq \varnothing 14 \text{ mm}$

SL2-S-S14-5,5 x L

Annex 58



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
Component I:	Aluminum alloy - EN 573
Component II:	Aluminum alloy - EN 573

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 2.50 \text{ mm}$

Component I and II $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$							
		0.50	0.60	0.70	0.80	0.90	1.00	1.20	1.50
$V_{R,k} [\text{kN}]$	0.50	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28
	0.60	0.28	0.45	0.45	0.45	0.45	0.45	0.45	0.45
	0.70	0.28	0.45	0.62	0.62	0.62	0.62	0.62	0.62
	0.80	0.28	0.45	0.62	0.79	0.79	0.79	0.79	0.79
	0.90	0.28	0.45	0.62	0.79	0.97	0.97	0.97	0.97
	1.00	0.28	0.45	0.62	0.79	0.97	1.15	1.15	1.15
	1.20	0.28	0.45	0.62	0.79	0.97	1.15	1.15	-
	1.50	0.28	0.45	0.62	0.79	0.97	1.15	-	-
$N_{R,II,k} [\text{kN}]$		0.35	0.44	0.54	0.63	0.75	0.87	n/a	n/a

Component I and II $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$							
		0.50	0.60	0.70	0.80	0.90	1.00	1.20	1.50
$V_{R,k} [\text{kN}]$	0.50	0.36	0.36	0.36	0.36	0.36	0.36	0.36	0.36
	0.60	0.36	0.58	0.58	0.58	0.58	0.58	0.58	0.58
	0.70	0.36	0.58	0.81	0.81	0.81	0.81	0.81	0.81
	0.80	0.36	0.58	0.81	1.03	1.03	1.03	1.03	1.03
	0.90	0.36	0.58	0.81	1.03	1.26	1.26	1.26	1.26
	1.00	0.36	0.58	0.81	1.03	1.26	1.49	1.49	1.49
	1.20	0.36	0.58	0.81	1.03	1.26	1.49	1.49	-
	1.50	0.36	0.58	0.81	1.03	1.26	1.49	-	-
$N_{R,II,k} [\text{kN}]$		0.46	0.58	0.70	0.82	0.98	1.14	n/a	n/a

Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-drilling screw with sealing washer $\geq \varnothing 14 \text{ mm}$

SL2-S-S14-6,3 x L, SL2-S-L12-S14-6,3 x L

Annex 59

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: Aluminum alloy - EN 573</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_i + t_{II}) \leq 3.00 \text{ mm}$</p>
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Component I $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$						
		0.75	0.88	1.00	1.25	1.50	1.75	2.00
$V_{R,k} [\text{kN}]$	0.50	0.56	-	0.73	-	0.78	-	0.78
	0.60	0.76	-	0.86	-	0.93	-	0.98
	0.70	0.96	-	0.98	-	1.07	-	1.18
	0.80	1.06	-	1.11	-	1.22	-	1.38
	$t_i [\text{mm}]$	0.90	-	1.24	-	1.37	-	1.59
	1.00	1.06	-	1.36	-	1.51	-	1.79
	1.20	1.06	-	1.36	-	1.80	-	-
	1.50	1.06	-	1.36	-	1.80	-	-
$N_{R,II,k} [\text{kN}]$		1.14	1.66	1.81	2.38	3.14	3.86	4.57

Component I $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$						
		0.75	0.88	1.00	1.25	1.50	1.75	2.00
$V_{R,k} [\text{kN}]$	0.50	0.74	-	0.95	-	1.02	-	1.02
	0.60	0.99	-	1.11	-	1.21	-	1.28
	0.70	1.25	-	1.28	-	1.40	-	1.54
	0.80	1.37	-	1.44	-	1.59	-	1.80
	$t_i [\text{mm}]$	0.90	-	1.61	-	1.78	-	2.07
	1.00	1.37	-	1.77	-	1.96	-	2.33
	1.20	1.37	-	1.77	-	2.34	-	-
	1.50	1.37	-	1.77	-	2.34	-	-
$N_{R,II,k} [\text{kN}]$		1.14	1.66	1.81	2.38	3.14	3.86	4.57

Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} \mid N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-drilling screw with sealing washer $\geq \text{Ø } 12 \text{ mm}$

SX3-S12-6,0 x L, SX3-L12-S12-6,0 x L, SX3-D12-S12-6,0 x L

Annex 60

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: Aluminum alloy - EN 573</p> <p>Component II: S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_i + t_{II}) \leq 4.00 \text{ mm}$</p>
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Component I $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		2 x 0.63	2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25	2 x 1.50
$V_{R,k} [\text{kN}]$	0.50	0.65	-	0.70	-	0.75	-
	0.60	0.65	-	1.02	-	1.07	-
	0.70	0.65	-	1.18	-	1.39	-
	0.80	0.65	-	1.18	-	1.71	-
	0.90	0.65	-	1.18	-	1.71	-
	1.00	0.65	-	1.18	-	1.71	-
	1.20	0.65	-	1.18	-	1.71	-
	1.50	0.65	-	1.18	-	1.71	-
$N_{R,II,k} [\text{kN}]$		1.40	1.98	2.61	3.19	4.37	5.82

Component I $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		2 x 0.63	2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25	2 x 1.50
$V_{R,k} [\text{kN}]$	0.50	0.85	-	0.92	-	0.98	-
	0.60	0.85	-	1.33	-	1.40	-
	0.70	0.85	-	1.33	-	1.81	-
	0.80	0.85	-	1.33	-	2.22	-
	0.90	0.85	-	1.33	-	2.22	-
	1.00	0.85	-	1.33	-	2.22	-
	1.20	0.85	-	1.33	-	2.22	-
	1.50	0.85	-	1.33	-	2.22	-
$N_{R,II,k} [\text{kN}]$		1.40	1.98	2.61	3.19	4.37	5.82

Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

<p>Self-drilling screw with sealing washer $\geq \varnothing 12 \text{ mm}$</p>	<p>Annex 61</p>
<p>SX3-S12-6,0 x L, SX3-L12-S12-6,0 x L, SX3-D12-S12-6,0 x L</p>	

	<p>Materials</p> <p>Fastener: Stainless steel A2 or A4 - EN ISO 3506</p> <p>Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal</p> <p>Component I: Aluminum alloy - EN 573</p> <p>Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346</p> <p>Drilling-capacity $\Sigma(t_I + t_{II}) \leq 5.00 \text{ mm}$</p>
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Component I $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		1.50	1.75	2.00	2.50	3.00	4.00
$V_{R,k} [\text{kN}]$	0.50	0.70	-	0.80	-	0.89	-
	0.60	0.95	-	1.01	-	1.07	-
	0.70	1.19	-	1.23	-	1.26	-
	0.80	1.44	-	1.44	-	1.44	-
	$t_I [\text{mm}]$	0.90	1.55	-	1.55	-	1.58
		1.00	1.66	-	1.66	-	1.72
		1.20	1.66	-	1.72	-	1.77
		1.50	1.66	-	1.72	-	1.77
$N_{R,II,k} [\text{kN}]$		1.88	2.38	2.87	4.34	5.81	7.28

Component I $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		1.50	1.75	2.00	2.50	3.00	4.00
$V_{R,k} [\text{kN}]$	0.50	0.91	-	1.03	-	1.16	-
	0.60	1.23	-	1.31	-	1.40	-
	0.70	1.56	-	1.60	-	1.64	-
	0.80	1.88	-	1.88	-	1.88	-
	$t_I [\text{mm}]$	0.90	2.03	-	2.03	-	2.06
		1.00	2.17	-	2.17	-	2.24
		1.20	2.17	-	2.31	-	2.46
		1.50	2.17	-	2.31	-	2.46
$N_{R,II,k} [\text{kN}]$		1.88	2.38	2.87	4.34	5.81	7.28

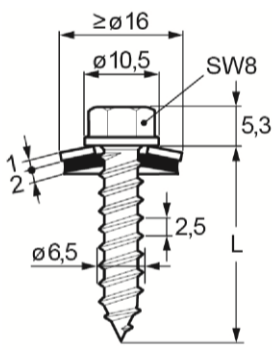
Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-drilling screw with sealing washer $\geq \text{Ø } 12 \text{ mm}$

SX5-S12-5,5 x L, SX5-L12-S12-5,5 x L, SX5-D12-S12-5,5 x L

Annex 62

	Materials	
	Fastener:	Stainless steel A2, A4 or 1.4547 - EN ISO 3506
	Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
	Component I:	Aluminum alloy - EN 573
	Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346
Drilling-capacity -		

Component I $R_m \geq 165 \text{ N/mm}^2$		$t_{li} [\text{mm}]$							
		0.63	0.75	0.88	1.00	1.25	1.50	2.00	3.00
$d_{pd} [\text{mm}]$		3.5	4.0	4.5			5.0		
$V_{R,k} [\text{kN}]$	0.50	0.35	-	0.44	-	0.55	-	0.65	-
	0.60	0.35	-	0.44	-	0.55	-	0.65	-
	0.70	0.35	-	0.44	-	0.55	-	0.65	-
	0.80	0.35	-	0.44	-	0.55	-	0.65	-
	0.90	0.35	-	0.44	-	0.56	-	0.65	-
	1.00	0.35	-	0.44	-	0.56	-	0.67	-
	1.20	0.35	-	0.44	-	0.56	-	0.67	-
	1.50	0.35	-	0.44	-	0.56	-	0.67	-
$N_{R,II,k} [\text{kN}]$		1.00	1.20	1.40	1.50	1.90	2.30	3.80	5.60

Component I $R_m \geq 215 \text{ N/mm}^2$		$t_{li} [\text{mm}]$							
		0.63	0.75	0.88	1.00	1.25	1.50	2.00	3.00
$d_{pd} [\text{mm}]$		3.5	4.0	4.5			5.0		
$V_{R,k} [\text{kN}]$	0.50	0.45	-	0.58	-	0.72	-	0.85	-
	0.60	0.45	-	0.58	-	0.72	-	0.85	-
	0.70	0.45	-	0.58	-	0.72	-	0.85	-
	0.80	0.45	-	0.58	-	0.72	-	0.85	-
	0.90	0.45	-	0.58	-	0.72	-	0.85	-
	1.00	0.45	-	0.58	-	0.72	-	0.88	-
	1.20	0.45	-	0.58	-	0.72	-	0.88	-
	1.50	0.45	-	0.58	-	0.72	-	0.88	-
$N_{R,II,k} [\text{kN}]$		1.00	1.20	1.40	1.50	1.90	2.30	3.80	5.60

Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-tapping screw with sealing washer ≥ Ø 16 mm	Annex 63
TDA-S-S16-6,5 x L	

	Materials Fastener: Stainless steel A2, A4 or 1.4547 - EN ISO 3506 Washer: Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal Component I: Aluminum alloy - EN 573 Component II: S235 to S355 - EN 10025 S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346
	Drilling-capacity -

Component I $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$									
		1.25	1.50	2.00	3.00	4.00	6.00	8.00	10.00	$> 10.00^a$	
$d_{pd} [\text{mm}]^b$		5.0		5.3			5.5	5.7		5.8	
$V_{R,k} [\text{kN}]$	0.50	0.83	-	0.83	-	0.83	-	0.83	-	0.83	-
	0.60	0.83	-	1.00	-	1.00	-	1.00	-	1.00	-
	0.70	0.83	-	1.00	-	1.16	-	1.16	-	1.16	-
	0.80	0.83	-	1.00	-	1.33	-	1.33	-	1.33	-
	0.90	0.83	-	1.00	-	1.33	-	1.50	-	1.50	-
	1.00	0.83	-	1.00	-	1.33	-	1.66	-	1.66	-
	1.20	0.90	-	1.06	-	1.37	-	2.00	-	2.00	-
	1.50	0.93	-	1.22	-	1.50	-	2.07	-	2.49	-
$N_{R,II,k} [\text{kN}]$		2.00	2.70	3.60	6.00	9.19	12.22	15.24	15.24	15.24	

Component I R _m ≥ 215 N/mm ²		t _{II} [mm]									
		1.25	1.50	2.00	3.00	4.00	6.00	8.00	10.00	> 10.00 ^a	
d _{pd} [mm] ^b		5.0		5.3			5.5	5.7		5.8	
V _{R,k} [kN]	0.50	1.08	-	1.08	-	1.08	-	1.08	-	1.08	-
	0.60	1.08	-	1.30	-	1.30	-	1.30	-	1.30	-
	0.70	1.08	-	1.30	-	1.52	-	1.52	-	1.52	-
	0.80	1.08	-	1.30	-	1.73	-	1.73	-	1.73	-
	0.90	1.08	-	1.30	-	1.73	-	1.95	-	1.95	-
	1.00	1.08	-	1.30	-	1.73	-	2.17	-	2.17	-
	1.20	1.18	-	1.38	-	1.79	-	2.60	-	2.60	-
	1.50	1.21	-	1.59	-	1.96	-	2.70	-	3.25	-
N _{R,II,k} [kN]		2.00	2.70	3.60	6.00	9.19	12.22	15.24	15.24	15.24	

Additional definitions

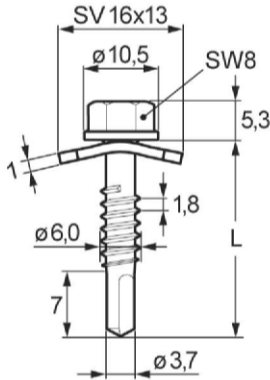
The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Index ^a: Only valid for component II made of S235, S280GD or HX300LAD.

Index ^b: The pre-drill diameter d_{pd} for not indicated thicknesses t_{II} is defined as follows:

$d_{pd} = 5.3 \text{ mm}$ for $t_{II} = 1.6 - 4.0 \text{ mm}$, $d_{pd} = 5.5 \text{ mm}$ for $t_{II} = 4.1 - 6.0 \text{ mm}$, $d_{pd} = 5.7 \text{ mm}$ for $t_{II} = 6.1 - 10.0 \text{ mm}$

Self-tapping screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$	
TDB-S-S16-6,3 x L	
Annex 64	



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506
Component I:	Aluminum alloy - EN 573
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_i + t_{II}) \leq 4.00 \text{ mm}$

Component I $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} [\text{kN}]$	1.50	1.20	1.40	1.57	1.74	1.77	1.77
	2.00	1.20	1.83	2.04	2.25	2.57	2.88
$t_i [\text{mm}]$	2.50	1.20	1.83	2.43	2.43	2.57	2.88
	3.00	1.20	2.01	2.81	2.81	-	-
$N_{R,II,k} [\text{kN}]$		0.82	1.15	1.49	1.82	2.51	3.21

Component I $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$					
		0.63	0.75	0.88	1.00	1.25	1.50
$V_{R,k} [\text{kN}]$	1.50	1.20	1.60	1.93	2.26	2.30	2.30
	2.00	1.20	1.83	2.35	2.87	3.31	3.75
$t_i [\text{mm}]$	2.50	1.20	1.83	2.58	2.87	3.31	3.75
	3.00	1.20	2.01	2.81	2.87	-	-
$N_{R,II,k} [\text{kN}]$		0.82	1.15	1.49	1.82	2.51	3.21

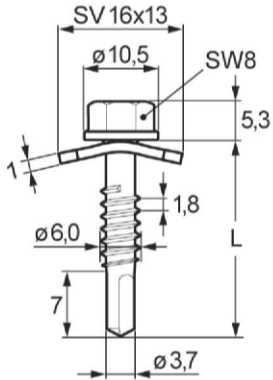
Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} \mid N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-drilling screw with SV-washer 13x16 mm

SL3/2-5-S-SV16-6,0 x L

Annex 65



Materials

Fastener:	Stainless steel A2 or A4 - EN ISO 3506
Washer:	Stainless steel A2 or A4 - EN ISO 3506
Component I:	Aluminum alloy - EN 573
Component II:	S280GD to S450GD - EN 10346 HX300LAD to HX460LAD - EN 10346

Drilling-capacity $\Sigma(t_I + t_{II}) \leq 4.00 \text{ mm}$

Component I $R_m \geq 165 \text{ N/mm}^2$		$t_{II} [\text{mm}]$			
		2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25
$V_{R,k} [\text{kN}]$	1.50	1.40	1.57	1.74	1.77
	2.00	1.83	2.04	2.25	-
$t_I [\text{mm}]$	2.50	1.83	-	-	-
	3.00	-	-	-	-
$N_{R,II,k} [\text{kN}]$		2.43	2.94	3.45	4.38

Component I $R_m \geq 215 \text{ N/mm}^2$		$t_{II} [\text{mm}]$			
		2 x 0.75	2 x 0.88	2 x 1.00	2 x 1.25
$V_{R,k} [\text{kN}]$	1.50	1.60	1.93	2.26	2.30
	2.00	1.83	2.35	2.87	-
$t_I [\text{mm}]$	2.50	1.83	-	-	-
	3.00	-	-	-	-
$N_{R,II,k} [\text{kN}]$		2.43	2.94	3.45	4.38

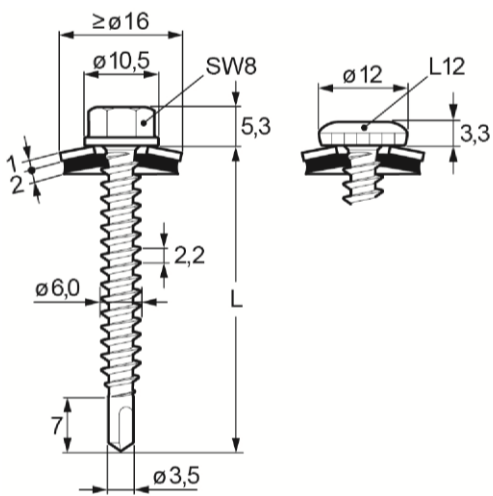
Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

Self-drilling screw with SV-washer 13x16 mm

SL3/2-5-S-SV16-6,0 x L

Annex 66

	Materials	
	Fastener:	Stainless steel A2 or A4 - EN ISO 3506
	Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
	Component I:	Aluminum alloy - EN 573
	Component II:	Timber (coniferous timber) - EN 14081
Drilling-capacity $\Sigma(t_i) \leq 2.00$ mm		
Characteristics		
$M_{y,Rk} = 7.9$ Nm		
$f_{ax,k} = 13.2$ N/mm ² ($l_{ef} = 25$ mm, $\rho_a = 350$ kg/m ³)		

Component I $R_m \geq 165 \text{ N/mm}^2$		$l_{ef} \text{ [mm]}$				
		25	30	35	40	45
$V_{R,k} \text{ [kN]}$ $t_i \text{ [mm]}$	0.50	0.59	0.59	0.59	0.59	0.59
	0.60	0.80	0.80	0.80	0.80	0.80
	0.70	1.01	1.01	1.01	1.01	1.01
	0.80	1.02	1.14	1.14	1.14	1.14
	0.90	1.02	1.23	1.26	1.26	1.26
	1.00	1.02	1.23	1.26	1.26	1.26
	1.20	1.02	1.23	1.26	1.26	1.26
	1.50	1.02	1.23	1.26	1.26	1.26
$N_{R,II,k} \text{ [kN]}$		1.78	2.14	2.49	2.85	3.21

0.59	$V_{R,I,k} \text{ [kN]}$
0.80	
1.01	
1.14	
1.26	
1.26	
1.26	
1.26	

Component I $R_m \geq 215 \text{ N/mm}^2$		$l_{ef} \text{ [mm]}$				
		25	30	35	40	45
$V_{R,k} \text{ [kN]}$ $t_i \text{ [mm]}$	0.50	0.70	0.70	0.70	0.70	0.70
	0.60	0.93	0.93	0.93	0.93	0.93
	0.70	1.02	1.16	1.16	1.16	1.16
	0.80	1.02	1.23	1.34	1.34	1.34
	0.90	1.02	1.23	1.43	1.52	1.52
	1.00	1.02	1.23	1.43	1.52	1.52
	1.20	1.02	1.23	1.43	1.52	1.52
	1.50	1.02	1.23	1.43	1.52	1.52
$N_{R,II,k} \text{ [kN]}$		1.78	2.14	2.49	2.85	3.21

0.70	$V_{R,I,k} \text{ [kN]}$
0.93	
1.16	
1.34	
1.52	
1.52	
1.52	
1.52	

Additional definitions

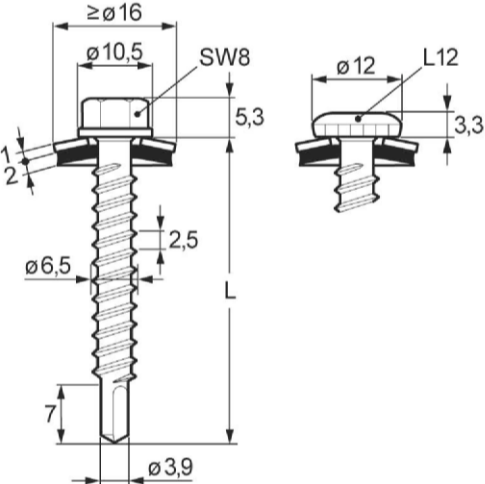
The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

The indicated resistance values $N_{R,II,k}$ applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350$ kg/m³. $N_{R,II,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,II,k}(k_{mod}, \rho_k) = N_{R,II,k} \cdot \frac{k_{mod}}{0.9} \cdot \frac{\rho_k}{350}$.

Self-drilling screw with sealing washer $\geq \varnothing 16$ mm

SW2-S-S16-6,0 x L, SW2-S-L12-S16-6,0 x L

Annex 67

	Materials	
	Fastener:	Stainless steel A2 or A4 - EN ISO 3506
	Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
	Component I:	Aluminum alloy - EN 573
	Component II:	Timber (coniferous timber) - EN 14081
Drilling-capacity		$\Sigma(t_i) \leq 2.00 \text{ mm}$
Characteristics		$M_{y,Rk} = 12.1 \text{ Nm}$ $f_{ax,k} = 13.2 \text{ N/mm}^2$ ($l_{ef} = 35 \text{ mm}$, $\rho_a = 350 \text{ kg/m}^3$)

Component I $R_m \geq 165 \text{ N/mm}^2$		$l_{ef} \text{ [mm]}$				
		35	45	55	65	75
$V_{R,k} \text{ [kN]}$ $t_i \text{ [mm]}$	0.50	0.86	0.86	0.86	0.86	0.86
	0.60	1.03	1.03	1.03	1.03	1.03
	0.70	1.20	1.20	1.20	1.20	1.20
	0.80	1.37	1.37	1.37	1.37	1.37
	0.90	1.54	1.54	1.54	1.54	1.54
	1.00	1.72	1.72	1.72	1.72	1.72
	1.20	1.73	2.06	2.06	2.06	2.06
	1.50	1.73	2.23	2.57	2.57	2.57
$N_{R,II,k} \text{ [kN]}$		2.70	3.47	4.25	5.02	5.79

0.86	$V_{R,I,k} \text{ [kN]}$
1.03	
1.20	
1.37	
1.54	
1.72	
2.06	
2.57	

Component I $R_m \geq 215 \text{ N/mm}^2$		$l_{ef} \text{ [mm]}$				
		35	45	55	65	75
$V_{R,k} \text{ [kN]}$ $t_i \text{ [mm]}$	0.50	1.12	1.12	1.12	1.12	1.12
	0.60	1.34	1.34	1.34	1.34	1.34
	0.70	1.57	1.57	1.57	1.57	1.57
	0.80	1.73	1.79	1.79	1.79	1.79
	0.90	1.73	2.01	2.01	2.01	2.01
	1.00	1.73	2.23	2.24	2.24	2.24
	1.20	1.73	2.23	2.68	2.68	2.68
	1.50	1.73	2.23	2.73	3.22	3.35
$N_{R,II,k} \text{ [kN]}$		2.70	3.47	4.25	5.02	5.79

1.12	$V_{R,I,k} \text{ [kN]}$
1.34	
1.57	
1.79	
2.01	
2.24	
2.68	
3.35	

Additional definitions

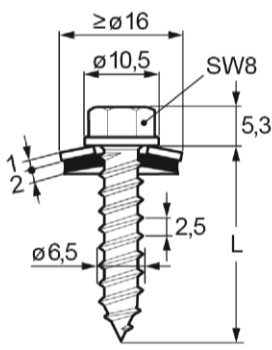
The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

The indicated resistance values $N_{R,II,k}$ applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350 \text{ kg/m}^3$. $N_{R,II,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,II,k}(k_{mod}, \rho_k) = N_{R,II,k} \cdot \frac{k_{mod}}{0.9} \cdot \frac{\rho_k}{350}$.

Self-drilling screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$

SXW-S16-6,5 x L, SXW-L12-S16-6,5 x L

Annex 68

	Materials	
	Fastener:	Stainless steel A2, A4 or 1.4547 - EN ISO 3506
	Washer:	Stainless steel A2 or A4 - EN ISO 3506 with EPDM-seal
	Component I:	Aluminum alloy - EN 573
	Component II:	Timber (coniferous timber) - EN 14081
Drilling-capacity -		
Characteristics		
$M_{y,Rk}$ = 13.9 Nm		
$f_{ax,k}$ = 13.2 N/mm ² (l_{ef} = 29 mm, ρ_a = 350 kg/m ³)		

Component I $R_m \geq 165 \text{ N/mm}^2$		l_p [mm]				
		35	45	55	65	75
d_{pd} [mm]		4.80				
$V_{R,k}$ [kN]	0.50	0.86	0.86	0.86	0.86	0.86
	0.60	1.03	1.03	1.03	1.03	1.03
	0.70	1.20	1.20	1.20	1.20	1.20
	0.80	1.37	1.37	1.37	1.37	1.37
	0.90	1.54	1.54	1.54	1.54	1.54
	1.00	1.72	1.72	1.72	1.72	1.72
	1.20	1.73	2.06	2.06	2.06	2.06
	1.50	1.73	2.23	2.57	2.57	2.57
$N_{R,II,k}$ [kN]		2.70	3.47	4.25	5.02	5.79

0.86	$V_{R,I,k}$ [kN]
1.03	
1.20	
1.37	
1.54	
1.72	
2.06	
2.57	

Component I $R_m \geq 215 \text{ N/mm}^2$		l_p [mm]				
		35	45	55	65	75
d_{pd} [mm]		4.80				
$V_{R,k}$ [kN]	0.50	1.12	1.12	1.12	1.12	1.12
	0.60	1.34	1.34	1.34	1.34	1.34
	0.70	1.57	1.57	1.57	1.57	1.57
	0.80	1.73	1.79	1.79	1.79	1.79
	0.90	1.73	2.01	2.01	2.01	2.01
	1.00	1.73	2.23	2.24	2.24	2.24
	1.20	1.73	2.23	2.68	2.68	2.68
	1.50	1.73	2.23	2.73	3.22	3.35
$N_{R,II,k}$ [kN]		2.70	3.47	4.25	5.02	5.79

1.12	$V_{R,I,k}$ [kN]
1.34	
1.57	
1.79	
2.01	
2.24	
2.68	
3.35	

Additional definitions

The resistance value $N_{R,k}$ can be determined as follows: $N_{R,k} = \min \{N_{R,I,k} | N_{R,II,k}\}$. $N_{R,I,k}$ is to be calculate according to EN 1999-1-4:2007, equation (8.13).

The indicated resistance values $N_{R,II,k}$ applies to component II with $k_{mod} = 0.9$ and $\rho_k = 350 \text{ kg/m}^3$. $N_{R,II,k}$ for other k_{mod} or ρ_k can be determined as follows: $N_{R,II,k}(k_{mod}, \rho_k) = N_{R,II,k} \cdot \frac{k_{mod}}{0.9} \cdot \frac{\rho_k}{350}$.

Self-tapping screw with sealing washer $\geq \text{Ø } 16 \text{ mm}$

TDA-S-S16-6,5 x L

Annex 69